

Experimental and Numerical Study of Mass Transfer in Single Droplets

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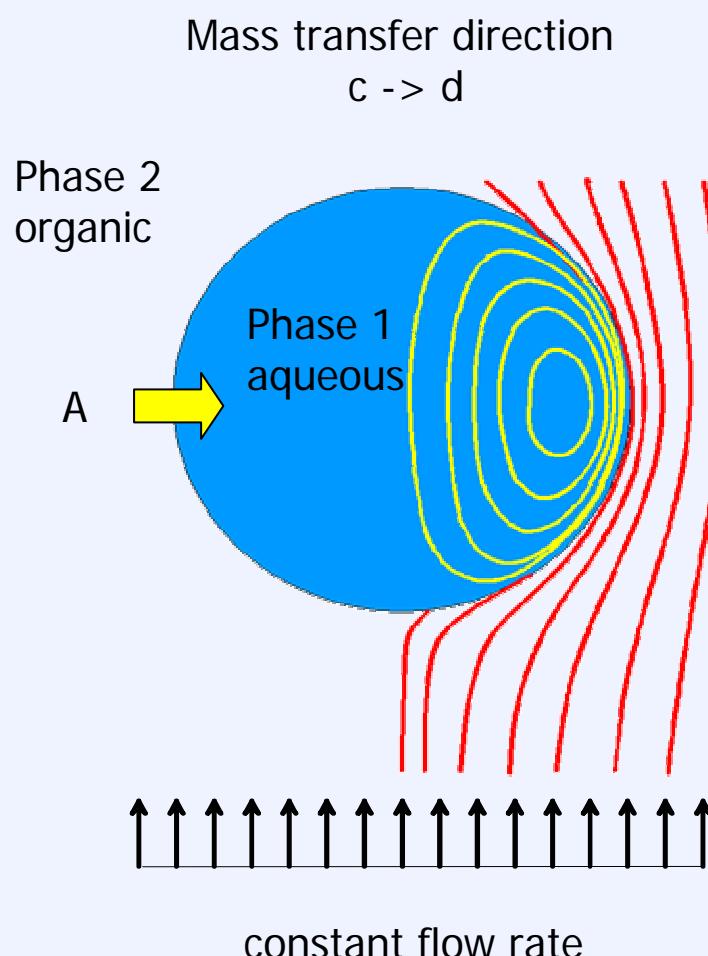
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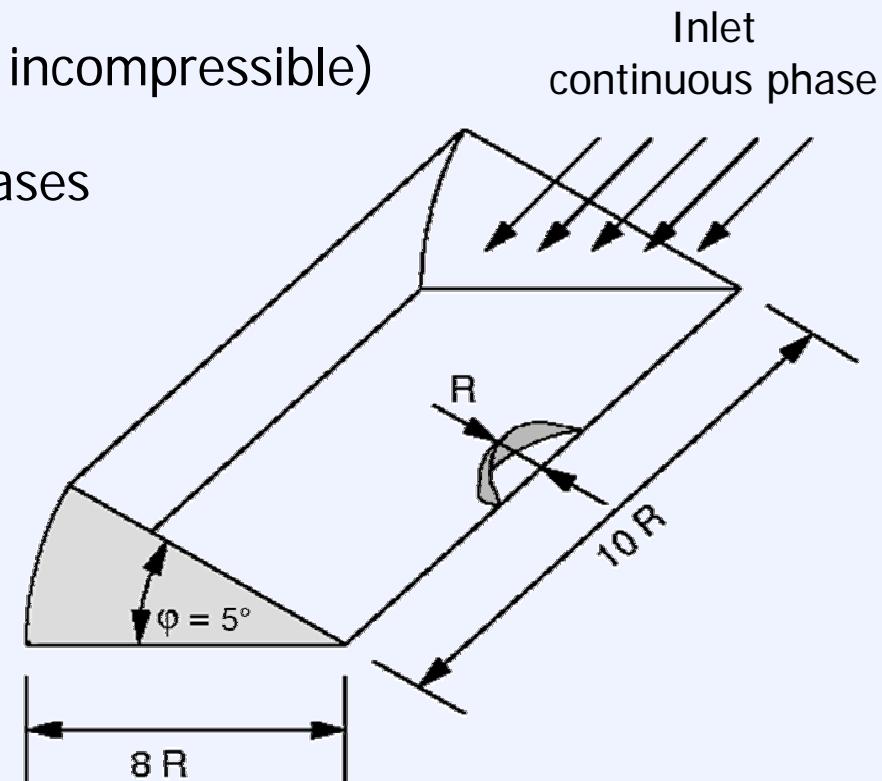
Analytical description

- simplification by neglecting the mass transfer resistance in one phase
- no satisfactory description of the interaction of mass transfer and fluid dynamics

Goal

- quantitativ prediction of the mass transfer rate by CFD → When can simplifications be applied?
- description of mass tranfer enhancement (or limitation) due to
 - chemical reaction
 - Marangoni convection
- validating the code with our experimental data

- spherical drop in an infinite continuous phase (no deformation)
- rotational symmetry (2D simulation)
- immiscible liquids (Newtonian behaviour, incompressible)
- transferred component soluble in both phases
- constant physical properties
- variable interfacial tension
→ coupled solution of velocity- and concentration field



Velocity field

In both phases

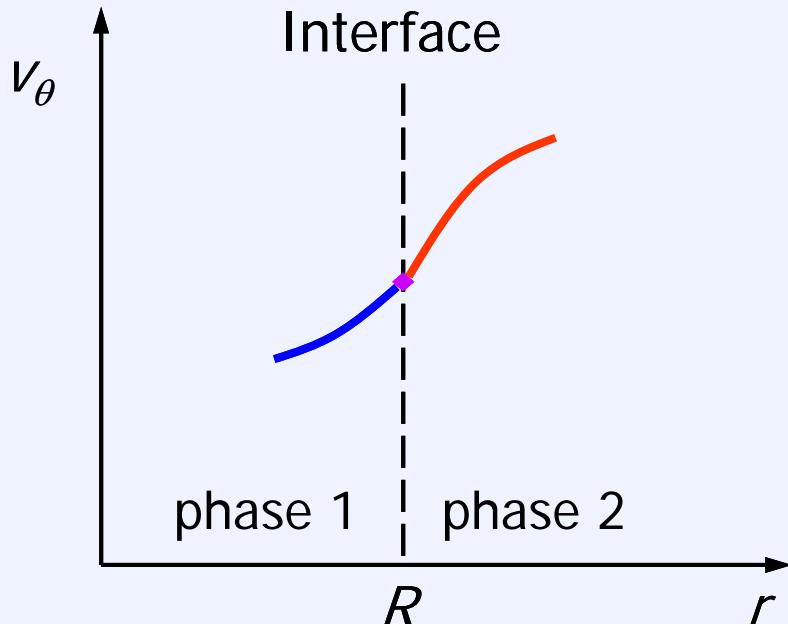
- momentum balance
- continuity equation

Interface

- fixed in space $v_{r,1} = v_{r,2} = 0$

- no slip condition $v_{\Theta,1} = v_{\Theta,2}$

- shear stress balance $\eta_1 \left(\frac{\partial v_{\Theta}}{\partial r} - \frac{v_{\Theta}}{r} \right)_1 = \eta_2 \left(\frac{\partial v_{\Theta}}{\partial r} - \frac{v_{\Theta}}{r} \right)_2 + \frac{1}{R} \frac{\partial \gamma(c)}{\partial \Theta}$



Inlet velocity

- force balance at interface $m \dot{v} = \mathbf{F}_g + \mathbf{F}_A + \mathbf{F}_{drag}$

In both phases

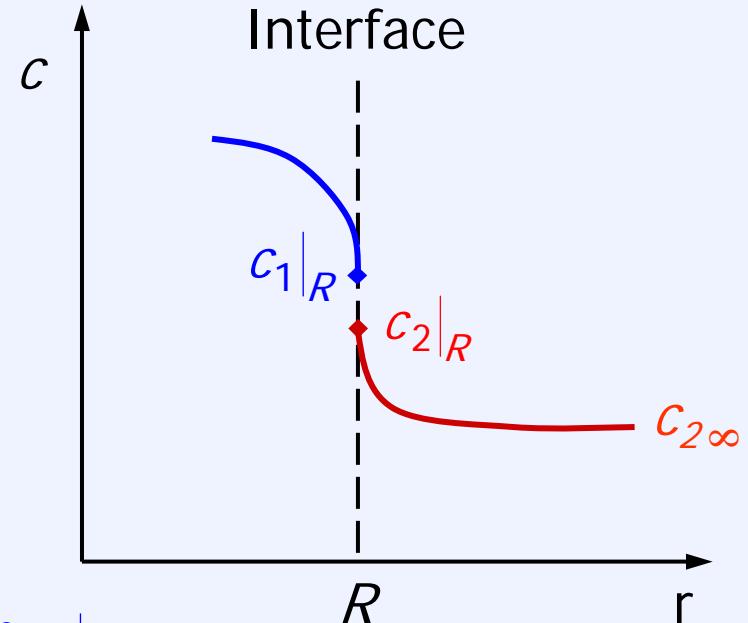
- mass balance
- source terms for chemical reaction

Interface

- thermodynamic equilibrium
- equality of fluxes
- concentration dependency of interfacial tension $\gamma = \gamma(c)$

$$m = \frac{c_1}{c_2} \Big|_R$$

$$D_1 \frac{\partial c_1}{\partial r} \Big|_R = D_2 \frac{\partial c_2}{\partial r} \Big|_R$$



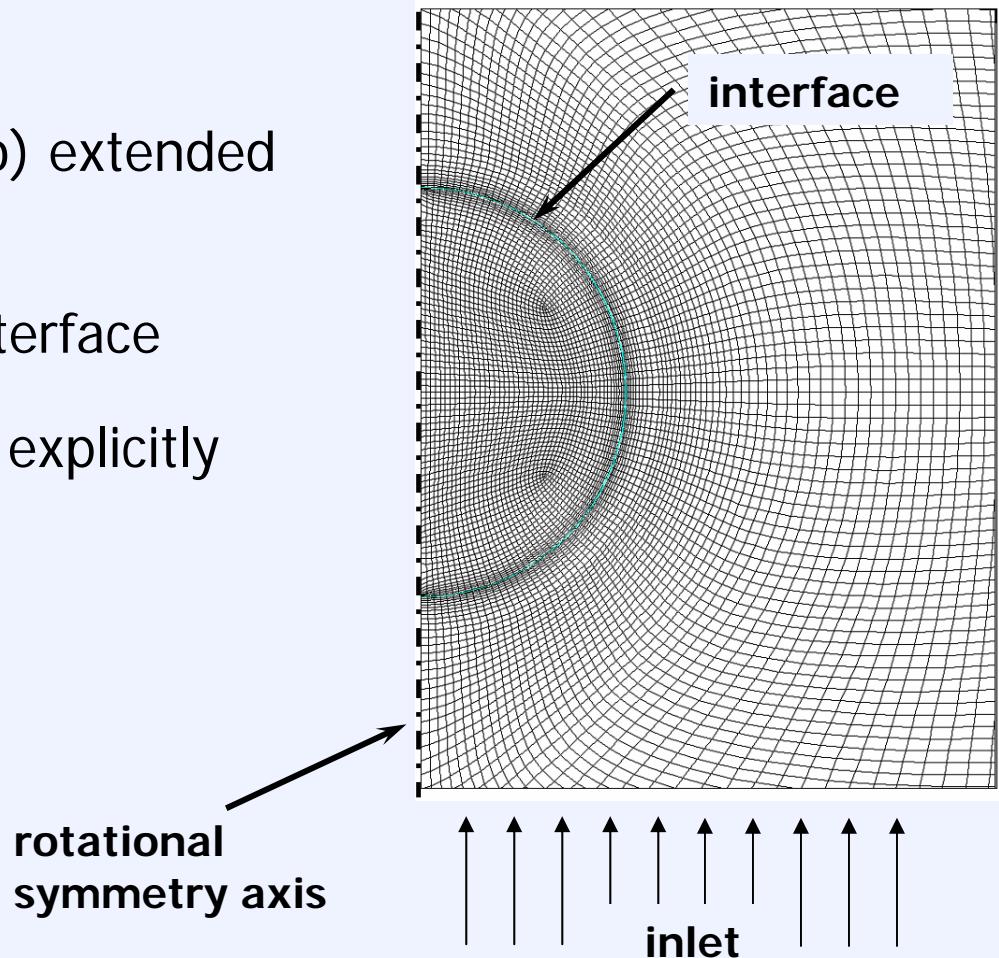
Inlet

- fixed inlet concentration $c_{2,\infty}$

Numerical methods

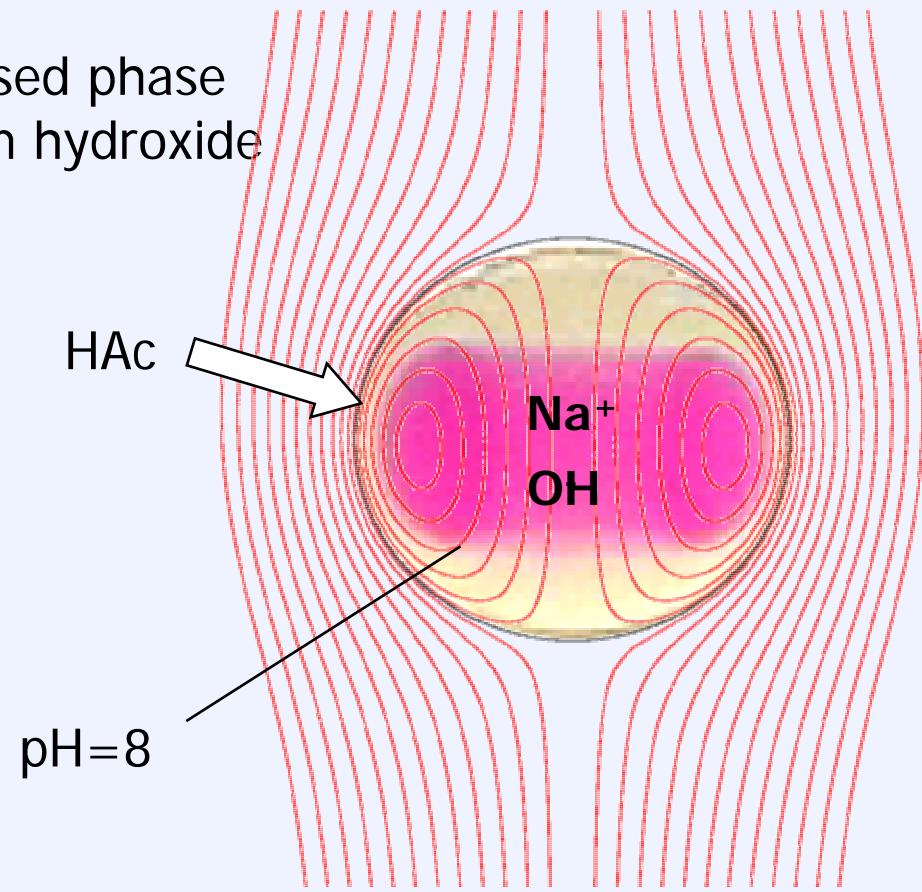
- Finite Volume Method (FVM)
- hexahedral mesh
- CFD tool: STAR-CD (from CD-adapco) extended by user coding
- finest resolution of the grid at the interface
- boundary conditions at interface are explicitly calculated
 - time step restriction

number of cells: 31000
drop cells: 13000

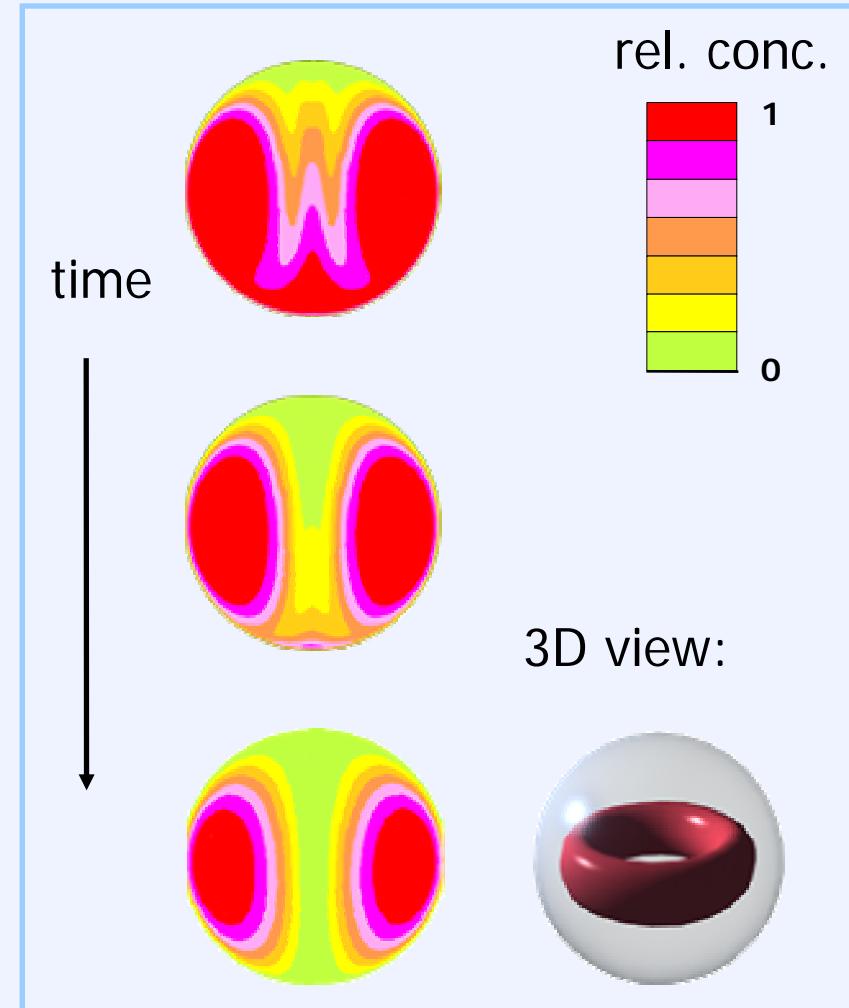


Visualisation of the local concentration front

- continuous phase
cyclohexanol / acetic acid
- dispersed phase
sodium hydroxide



indicator: phenolphthalein

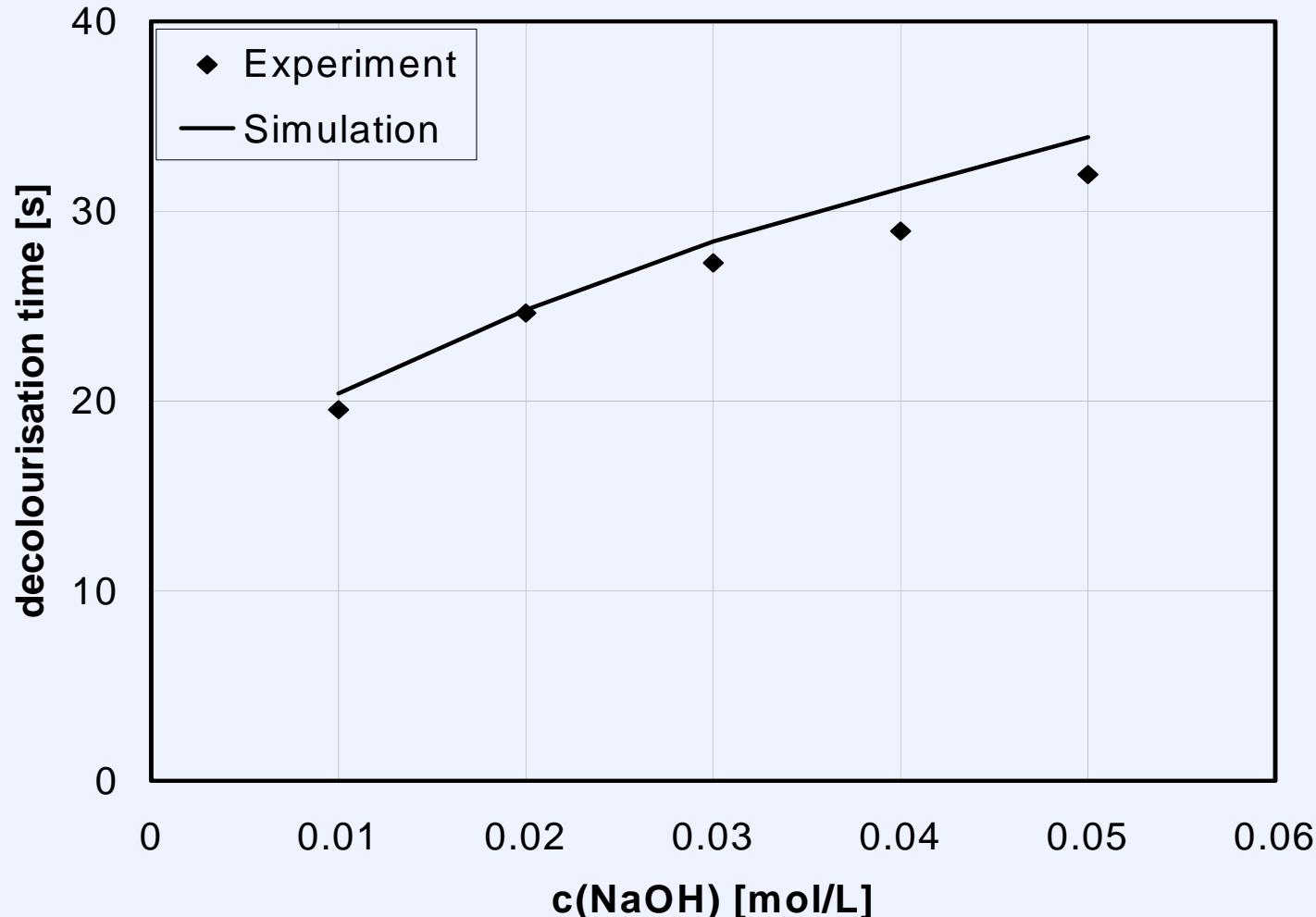


Visualisation of the local concentration front



Decolourisation times – without Marangoni convection

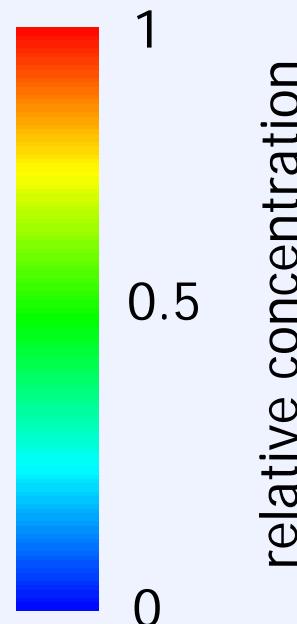
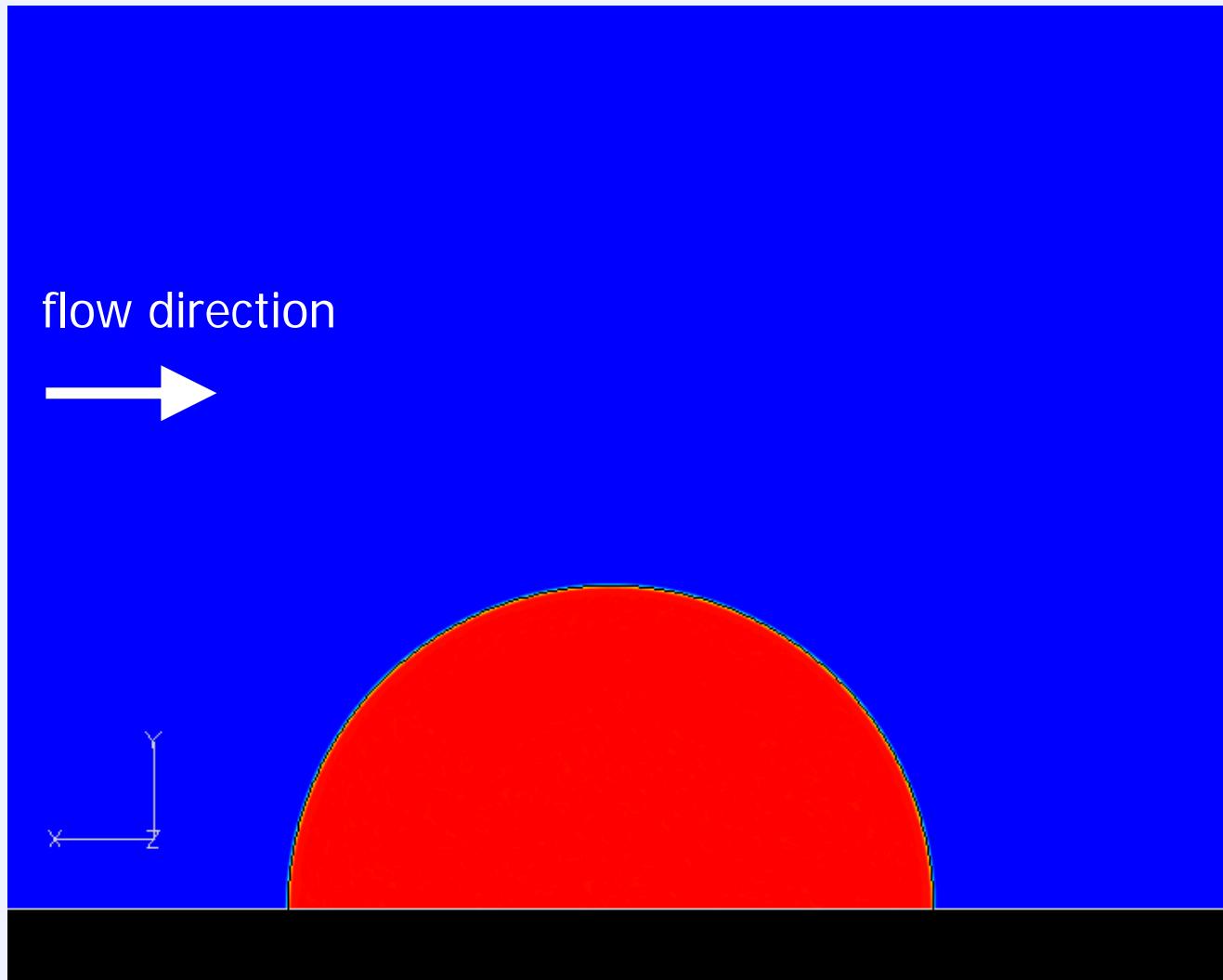
cyclohexanol – acetic acid – NaOH(aq), $c \rightarrow d$, $d_p = 2.5 \text{ mm}$, $c_{HAc} = 0.28 \text{ mol/L}$



Visualisation of the local concentration front

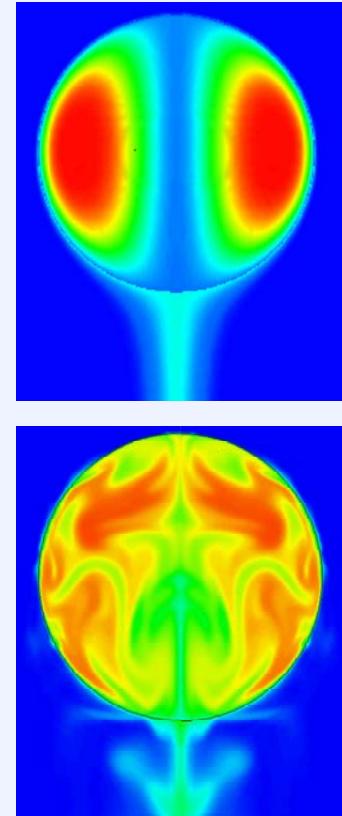
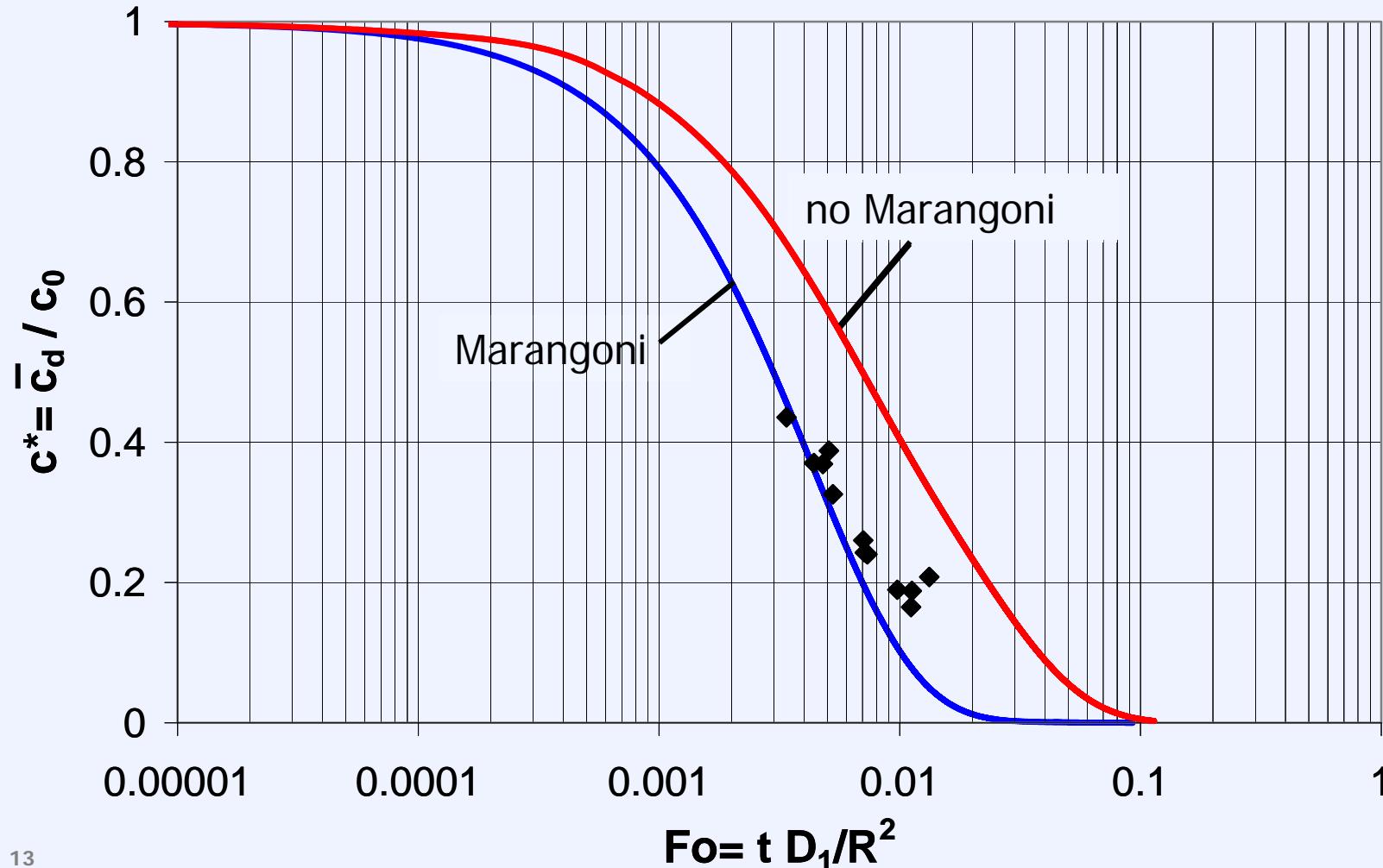


Marangoni-effect



Mean solute concentration – with Marangoni convection

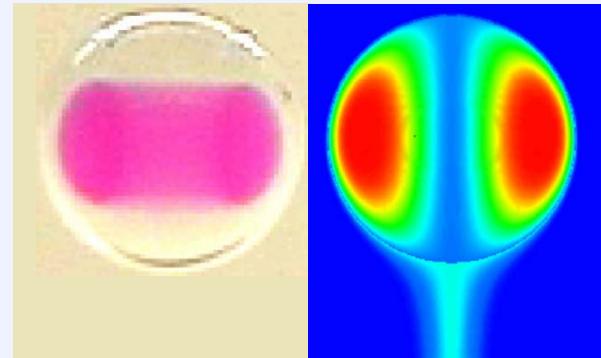
toluene – acetone – water, $d \rightarrow c$, $d_p = 2 \text{ mm}$, $c_{AO} = 7.5 \text{ g/l}$



Conclusions

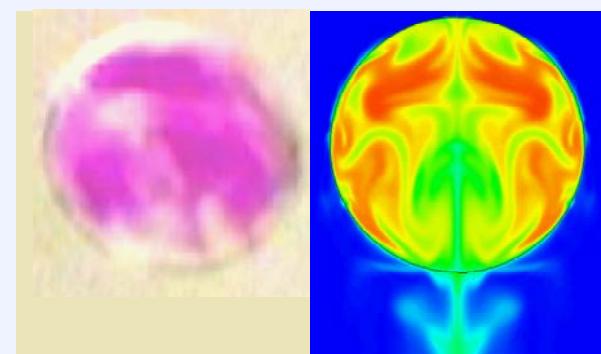
Chemical reaction

- good agreement between experimental and numerical calculated decolourisation times
- currently the investigations extend to:
 - reactions with comparable speed to mass transfer
 - heterogenous reactions



Marangoni convection

- for systems with Marangoni convection the behaviour is predicted qualitatively
- partly quantitative disagreement results from 3-dimensional nature of the phenomenon



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