

CFD Models for Polydisperse Solids Based on the Direct Quadrature Method of Moments

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Outline

1. Introduction

- Population Balances
- Coupling with CFD

2. Population Balances in CFD

- Population Balance Equation
- Direct Solvers
- Quadrature Methods

3. Implementation for Gas-Solid Flow

- Overview of MFIx
- Polydisperse Solids Model
- Application of DQMOM

4. Two Open Problems

Population Balances

- Number density function (NDF)

particle surface area

time

$$n(v, a; x, t)$$

particle volume (mass)


spatial location

CFD provides a description of the dependence of $n(v, a)$ on x

For multiphase flows, the NDF will include the phase velocities (as in kinetic theory)

Population Balances

- Moments of number density function

$$m_{kl}(x, t) = \int_0^\infty \int_0^\infty v^k a^l n(v, a; x, t) dv da$$


Choice of k and l depends on what can be measured

Solving for moments in CFD makes the problem tractable due to smaller number of scalars

Multi-fluid model solves for moments from kinetic theory

Population Balances

- Physical processes leading to size changes
 - Nucleation → $J(x,t)$ produces new particles, coupled to local solubility, and properties of continuous phase
 - Growth → $G(x,t)$ mass transfer to surface of existing particles, coupled to local properties of continuous phase
 - Restructuring → particle surface/volume and fractal dimension changes due to shear and/or physio-chemical processes
 - Aggregation/Agglomeration → particle-particle interactions, coupled to local shear rate, fluid/particle properties
 - Breakage → system dependent, but usually coupled to local shear rate, fluid/particle properties

CFD provides a description of the *local* conditions

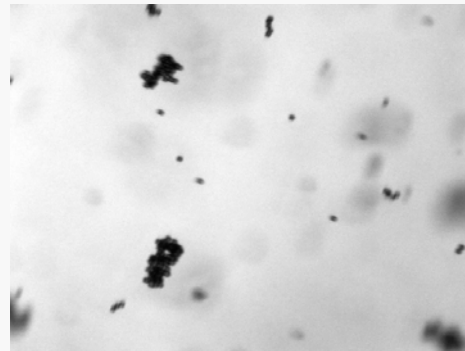
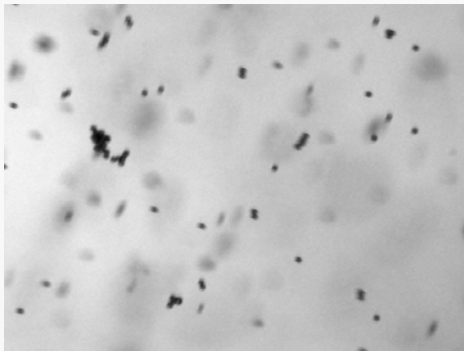
Population Balances

- What can we compare to in-situ experiments?
Sub-micron particles → small-angle static light scattering

$$I(0) = C_1 \frac{m_2}{m_1} \quad \text{zero-angle intensity}$$

$$\langle R_g \rangle = C_2 \left(\frac{m_2(1+d_f)/d_f}{m_2} \right)^{1/2} \quad \text{radius of gyration } 1.8 < d_f < 3$$

Larger particles → optical methods



$$n(L), \quad L = 2\sqrt{A/\pi} \quad \text{length}$$

$$D_{pf} = 2 \ln(P) / \ln(A)$$

projected fractal dimension

CFD model should predict measurable quantities accurately

Coupling with CFD

- Do particles follow the flow?

Stokes number

$$St = \frac{\text{particle response time}}{\text{flow response time}} = \frac{\gamma \rho_p d_p^2}{12 \rho_f \nu_f}$$

Particle diameter
↓
Kinematic viscosity

If $St > 0.14$, particle velocities must be found from a separate momentum equation in the CFD simulation

Coupling with CFD

- Do PBE timescales overlap with flow timescales ?

Residence time $\tau = V/q$

Recirculation time $t_c \propto D_T/(N_I D_I)$ or D_T/U_j

Local mixing timescale $t_u = k/\langle \epsilon \rangle$

Kolmogorov timescale $t_\eta = (\nu/\langle \epsilon \rangle)^{1/2}$

CFD simulations w/o PBE can be used to determine timescales for a particular piece of equipment

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Population Balance Equation

- Typical NDF Transport Equation (small Stokes)

$$\begin{aligned}
 \frac{\partial n}{\partial t} + \frac{\partial}{\partial x_i} (U_i n) &= \text{Advection} \\
 \frac{\partial}{\partial x_i} \left(D_T \frac{\partial n}{\partial x_i} \right) & \text{Diffusion} \\
 + J(v) - \frac{\partial}{\partial v} (G(v)n) & \text{Nucleation + Growth} \\
 + \frac{1}{2} \int_0^v \beta(v-s, s) n(v-s) n(s) ds \\
 - n(v) \int_0^\infty \beta(v, s) n(s) ds & \left. \vphantom{\int_0^v} \right\} \text{Aggregation} \\
 + \int_v^\infty b(v|s) a(s) n(s) ds - a(v) n(v) & \text{Breakage}
 \end{aligned}$$

Population Balance Equation

- Aggregation Kernel

$$\beta(v, s) = \frac{2K_B T}{3\mu W} \left(v^{1/d_f} + s^{1/d_f} \right) \left(v^{-1/d_f} + s^{-1/d_f} \right) \quad \text{Brownian}$$
$$+ \gamma \alpha(v, s) v_p \left(v^{1/d_f} + s^{1/d_f} \right)^3 \quad \text{Shear-induced}$$

Sub-micron aggregates: Brownian >> Shear-induced

Breakage and restructuring determine fractal dimension d_f

In granular flow, particle-particle collisions must be added

Population Balance Equation

- Breakage Kernels

$$a(v) = c\gamma \exp\left(-\frac{B(\gamma)}{\gamma^2 R_p v^{1/d_f}}\right) \quad \text{exponential}$$

$$a(v) = c_1 \gamma^{c_2} \left(R_p v^{1/d_f}\right)^{c_3} \quad \text{power law}$$

Breakage due to fluid shear only ==> additional term due to collisions in gas-solid flows

Parameters determined empirically and depend on chemical/physical properties of aggregates

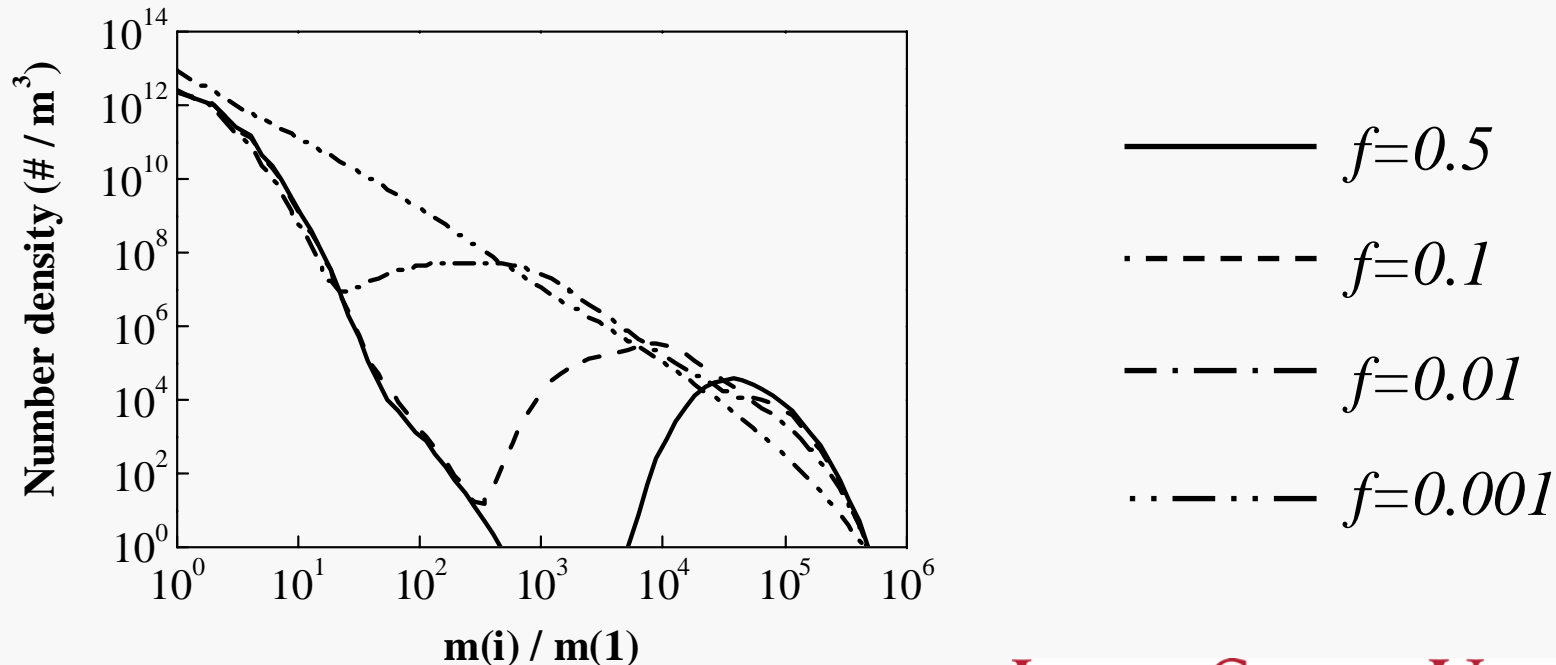
Population Balance Equation

- Daughter Distribution

$$b(v|s) = \delta(v - fs) + \delta(v - (1 - f)s) \quad \text{binary}$$

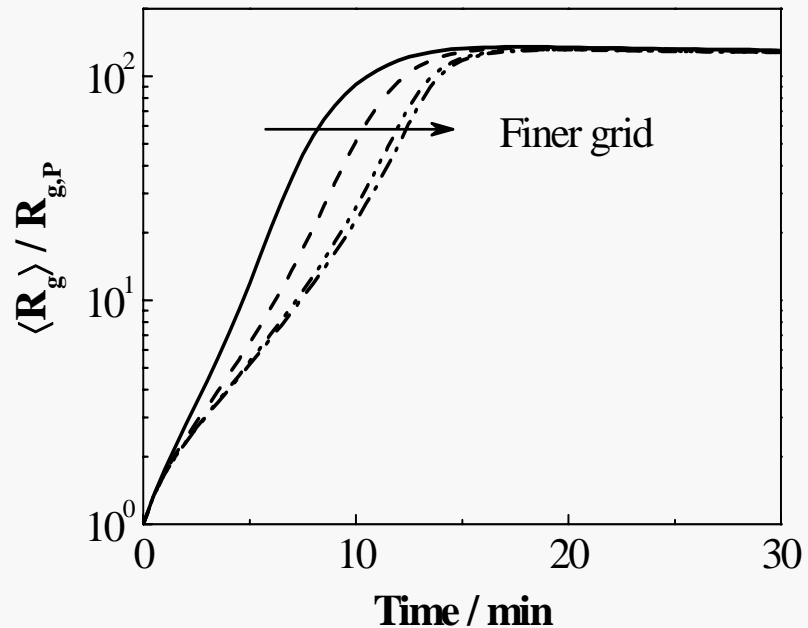
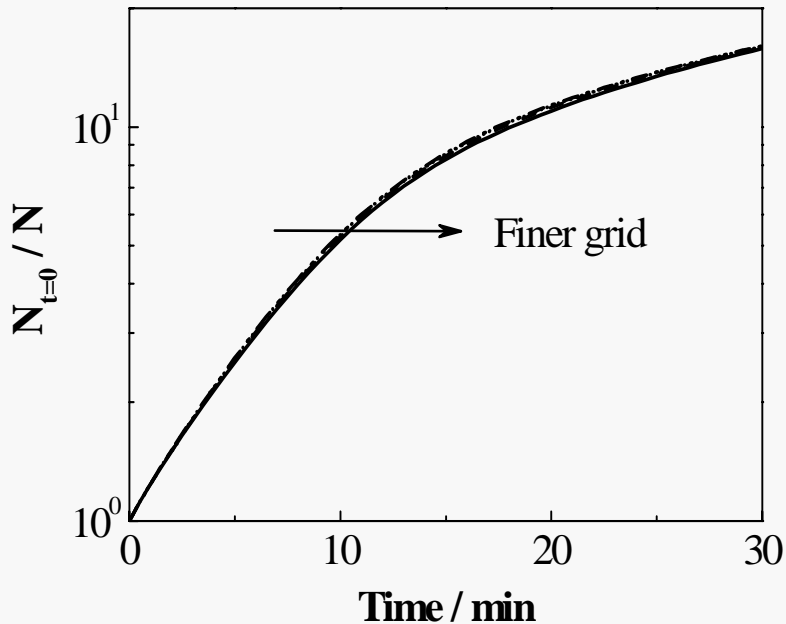
Equal sized: $f = 1/2$

Erosion: $f \ll 1$



Direct Solvers

- Sectional or Class Methods



Accurate predictions for higher-order moments require finer grid (range: 25-120 bins)

Direct Solvers

- Difficulties encountered when coupled with CFD
 - $n(v; x, t)$ represented by N scalars $n_i(x, t)$ where $25 < N < 120$
 - Depending on kernels, initial conditions, etc., source terms for these scalars can be stiff
 - If particles are large (measured by Stokes number), multiphase models with N momentum equations required
 - Extension to multi-variate distributions scales like N^D – accounting for “morphology” changes will be intractable

Need methods that accurately predict experimentally observable moments, but at low computational cost

Quadrature Methods

- Quadrature Method of Moments (QMOM)

$$n(v; x, t) \approx \sum_{n=1}^N w_n \delta(v - v_n)$$

weights abscissas
↓ ↓

k^{th} moment of CSD:

$$m_k = \sum_{n=1}^N w_n v_n^k$$

Quadrature Methods

- Product-Difference algorithm (univariate CSD)

$$\{m_0, m_1, m_2, m_3, m_4, m_5, m_6, m_7\}$$



$$\{w_1, w_2, w_3, w_4, v_1, v_2, v_3, v_4\}$$

Inverse problem solved on the fly in CFD simulation

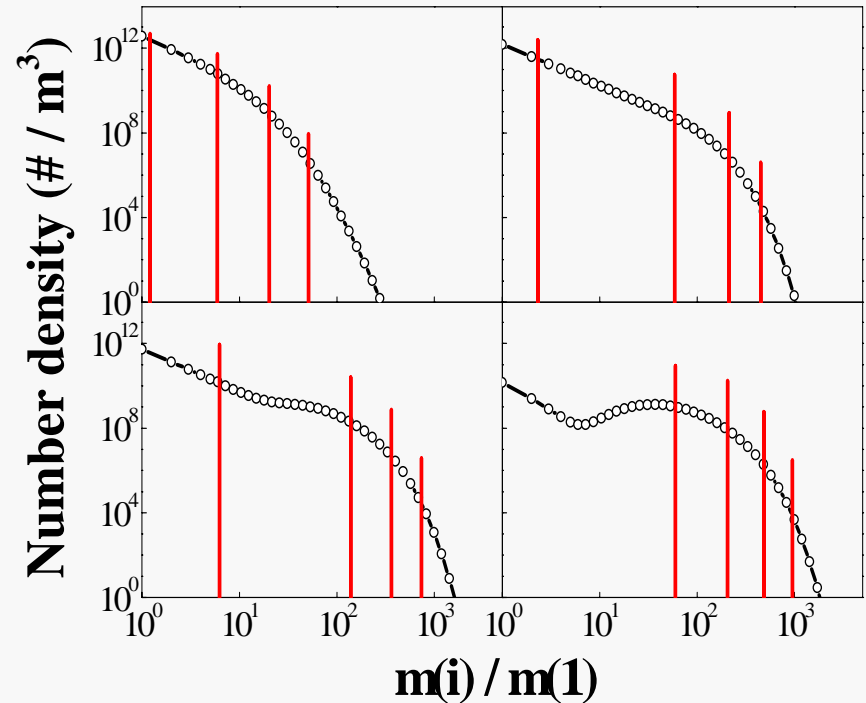
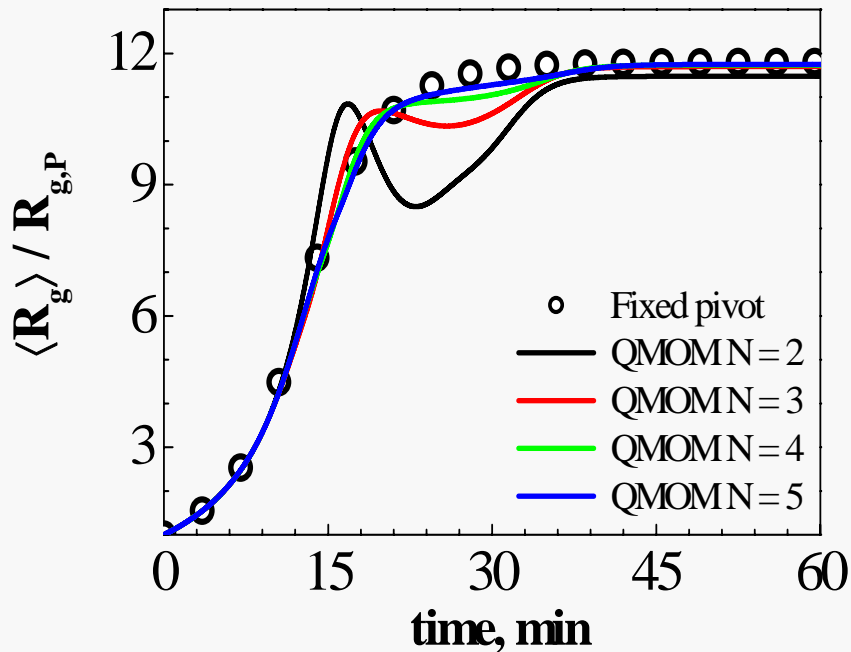
Quadrature Methods

- Transport $2N$ moments in CFD simulation

$$\begin{aligned} \frac{\partial m_k}{\partial t} + \frac{\partial}{\partial x_i} (U_i m_k) &= \text{Advection} \\ \frac{\partial}{\partial x_i} \left(D_T \frac{\partial m_k}{\partial x_i} \right) & \text{Diffusion} \\ + J_k + \sum_i k v_i^{k-1} G_i w_i & \text{Nucleation + Growth} \\ + \frac{1}{2} \sum_i \sum_j \left[(v_i + v_j)^k - v_i^k - v_j^k \right] \beta_{ij} w_i w_j & \text{Aggregation} \\ + \sum_i a_i \left[b_i^{(k)} - v_i^k \right] w_i & \text{Breakage} \end{aligned}$$

Quadrature Methods

- Comparison with direct method



Using $2N = 8$ scalars, QMOM reproduces the grid-independent moments of the direct method

Quadrature Methods

- Multi-variate extension is straightforward

$$n(v, a; x, t) \approx \sum_{n=1}^N w_n \delta(v - v_n) \delta(a - a_n)$$

weights abscissas

(k, l) th moment of CSD:

$$m_{kl} = \sum_{n=1}^N w_n v_n^k a_n^l$$

But inverse problem cannot be solved on the fly!

Quadrature Methods

- Direct Quadrature Method of Moments (DQMOM)

$$\frac{\partial w_n}{\partial t} + \frac{\partial}{\partial x_i} (U_i w_n) = \frac{\partial}{\partial x_i} \left(D_T \frac{\partial w_n}{\partial x_i} \right) + \alpha_n \quad \text{Weights}$$

$$\frac{\partial w_n v_n}{\partial t} + \frac{\partial}{\partial x_i} (U_i w_n v_n) = \frac{\partial}{\partial x_i} \left(D_T \frac{\partial w_n v_n}{\partial x_i} \right) + \alpha_{1n} \quad \text{Volume}$$

$$\frac{\partial w_n a_n}{\partial t} + \frac{\partial}{\partial x_i} (U_i w_n a_n) = \frac{\partial}{\partial x_i} \left(D_T \frac{\partial w_n a_n}{\partial x_i} \right) + \alpha_{2n} \quad \text{Area}$$

Source terms found from linear system on the fly

$$\sum_{n=1}^N (1-k) \phi_n^k \alpha_n + \sum_{n=1}^N k \phi_n^{k-1} (c_v \alpha_{1n} + c_a \alpha_{2n}) = R_k$$

$$\phi_n = c_v v_n + c_a a_n$$

Polydisperse Gas-Solid Flow

- DQMOM with size and momentum of solid phase

$$\frac{\partial w_\alpha}{\partial t} + \nabla \cdot (\mathbf{U}_\alpha w_\alpha) = a_\alpha$$

Number

$$\frac{\partial \rho w_\alpha v_\alpha}{\partial t} + \nabla \cdot (\mathbf{U}_\alpha \rho w_\alpha v_\alpha) = \rho b_\alpha$$

Mass

$$\frac{\partial \rho w_\alpha v_\alpha \mathbf{U}_\alpha}{\partial t} + \nabla \cdot (\rho w_\alpha v_\alpha \mathbf{U}_\alpha \mathbf{U}_\alpha) = \rho \mathbf{c}_\alpha$$

Momentum

Source terms for mass and momentum can be found from kinetic theory for gas-solid flows

Reduces to two-fluid model when $\alpha = 1$

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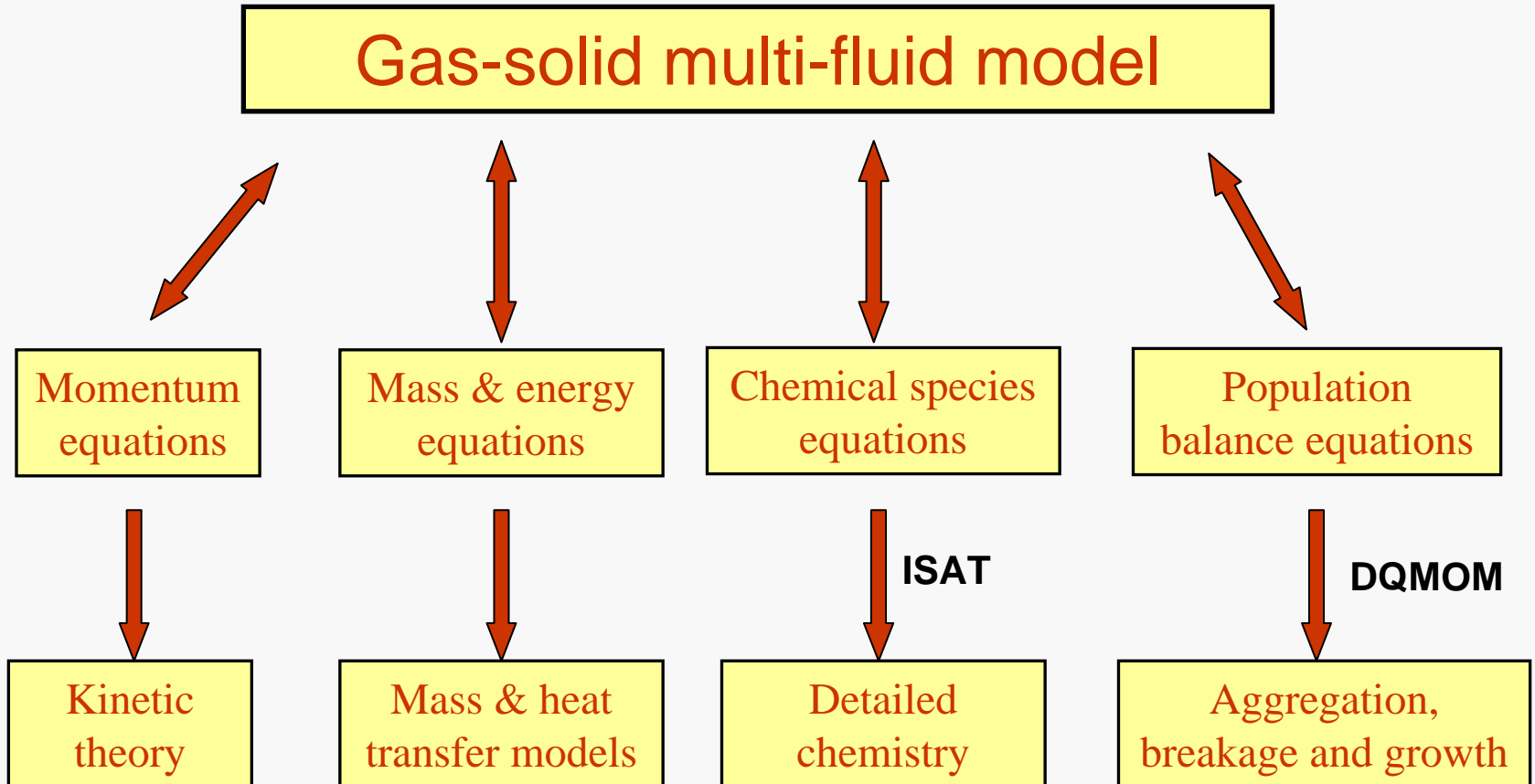
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Overview of MFIX



MFIX Governing Equations (I)

- Mass balances

$$\frac{\partial}{\partial t}(\varepsilon_g \rho_g) + \nabla \cdot (\varepsilon_g \rho_g \mathbf{u}_g) = - \sum_{\alpha=1}^N \sum_{n=1}^{N_s} M_{g\alpha n}$$

$$\frac{\partial}{\partial t}(\varepsilon_{s\alpha} \rho_{s\alpha}) + \nabla \cdot (\varepsilon_{s\alpha} \rho_{s\alpha} \mathbf{u}_{s\alpha}) = \sum_{n=1}^{N_s} M_{g\alpha n}$$

Mass transfer from gas to solid phases

- Momentum balances

$$\frac{\partial}{\partial t}(\varepsilon_g \rho_g \mathbf{u}_g) + \nabla \cdot (\varepsilon_g \rho_g \mathbf{u}_g \mathbf{u}_g) = \nabla \cdot \boldsymbol{\sigma}_g + \sum_{\alpha=1}^N \mathbf{f}_{g\alpha} + \varepsilon_g \rho_g \mathbf{g}$$

$$\frac{\partial}{\partial t}(\varepsilon_{s\alpha} \rho_{s\alpha} \mathbf{u}_{s\alpha}) + \nabla \cdot (\varepsilon_{s\alpha} \rho_{s\alpha} \mathbf{u}_{s\alpha} \mathbf{u}_{s\alpha}) = \nabla \cdot \boldsymbol{\sigma}_{s\alpha} - \mathbf{f}_{g\alpha} + \sum_{\beta=1, \beta \neq \alpha}^N \mathbf{f}_{\beta\alpha} + \varepsilon_{s\alpha} \rho_{s\alpha} \mathbf{g}$$

g: Gas phase
 $s\alpha$: Solid phases $\alpha=1, N$

Stress tensor **Interaction with gas and other solid phases** **Body force**

MFIX Governing Equations (II)

- Thermal energy balances

$$\varepsilon_g \rho_g C_{pg} \left(\frac{\partial T_g}{\partial t} + \mathbf{u}_g \cdot \nabla T_g \right) = -\nabla \cdot \mathbf{q}_g \quad - \sum_{\alpha=1}^N H_{g\alpha} \quad - \Delta H_{rg} + H_{wall} (T_{wall} - T_g)$$

$$\varepsilon_{s\alpha} \rho_{s\alpha} C_{ps\alpha} \left(\frac{\partial T_{s\alpha}}{\partial t} + \mathbf{u}_{s\alpha} \cdot \nabla T_{s\alpha} \right) = -\nabla \cdot \mathbf{q}_{s\alpha} \quad + H_{g\alpha} \quad - \Delta H_{rs\alpha}$$

Heat lost
to walls

Conductive
heat flux

Heat transfer
between phases

Heat of
reaction

- Chemical species balances

$$\frac{\partial}{\partial t} (\varepsilon_g \rho_g X_{gn}) + \nabla \cdot (\varepsilon_g \rho_g X_{gn} \mathbf{u}_g) = R_{gn} \quad - \sum_{\alpha=1}^N M_{g\alpha n}$$

$$\frac{\partial}{\partial t} (\varepsilon_{s\alpha} \rho_{s\alpha} X_{san}) + \nabla \cdot (\varepsilon_{s\alpha} \rho_{s\alpha} X_{san} \mathbf{u}_{s\alpha}) = R_{san} \quad + M_{g\alpha n}$$

Reactions

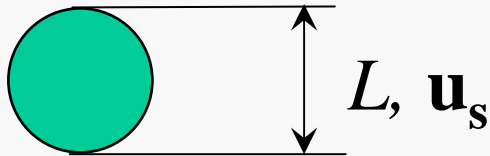
Mass transfer

g: Gas phase

s α : Solid phases $\alpha=1, N$

Polydisperse Solids Model

- Population balance equation for solid phase



Force acting to
accelerate particles

$$\frac{\partial n(L, \mathbf{u}_s; \mathbf{x}, t)}{\partial t} + \nabla \cdot [\mathbf{u}_s n(L, \mathbf{u}_s; \mathbf{x}, t)] + \nabla_{\mathbf{u}_s} \cdot [\mathbf{F}n(L, \mathbf{u}_s; \mathbf{x}, t)] = \mathbf{S}(L, \mathbf{u}_s; \mathbf{x}, t)$$

Joint size &
velocity distribution
function

Aggregation,
breakage and
chemical reaction

Direct Quadrature Method of Moments

$$\frac{\partial n(L, \mathbf{u}_s; x, t)}{\partial t} + \nabla \cdot [\mathbf{u}_s n(L, \mathbf{u}_s; x, t)] + \nabla_{\mathbf{u}_s} \cdot [\mathbf{F}n(L, \mathbf{u}_s; x, t)] = \mathcal{S}(L, \mathbf{u}_s; x, t)$$



Integrate out solid velocity

$$\frac{\partial n(L; x, t)}{\partial t} + \nabla \cdot [\langle \mathbf{u}_s | L \rangle n(L; x, t)] = \mathcal{S}(L; x, t)$$



Use distribution function

$$\frac{\partial}{\partial t} \left[\sum_{\alpha=1}^N \omega_{\alpha} \delta(L - L_{\alpha}) \right] + \nabla \cdot \left[\mathbf{u}_{s\alpha} \sum_{\alpha=1}^N \omega_{\alpha} \delta(L - L_{\alpha}) \right] = \mathcal{S}(L; x, t)$$



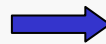
Simplify equation

$$\sum_{\alpha=1}^N [\delta(L - L_{\alpha}) a_{\alpha} - \delta'(L - L_{\alpha}) (b_{\alpha} - L_{\alpha} a_{\alpha})] = \mathcal{S}(L; x, t)$$

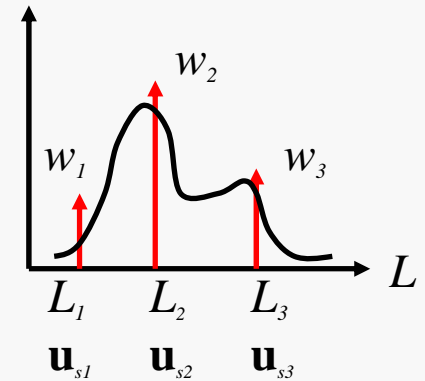


Moment transform

$$\sum_{\alpha=1}^N [a_{\alpha} L_{\alpha}^k + k L_{\alpha}^{k-1} (b_{\alpha} - L_{\alpha} a_{\alpha})] = \overline{S}_k(x, t)$$



$$\mathbf{Ax} = \mathbf{b}$$



$$n(L; \mathbf{x}, t) = \sum_{\alpha=1}^N \omega_{\alpha}(\mathbf{x}, t) \delta[L - L_{\alpha}(\mathbf{x}, t)]$$

$$\begin{cases} \nabla \cdot (\mathbf{u}_{\alpha} \omega_{\alpha}) = a_{\alpha} \\ \frac{\partial \omega_{\alpha} L_{\alpha}}{\partial t} + \nabla \cdot (\mathbf{u}_{\alpha} \omega_{\alpha} L_{\alpha}) = b_{\alpha} \end{cases}$$

$$m_k(\mathbf{x}, t) = \int_0^{+\infty} n(L; \mathbf{x}, t) L^k dL \approx \sum_{\alpha=1}^N \omega_{\alpha} L_{\alpha}^k$$

Modifications to MFIx

- Relation between volume fractions and weights:

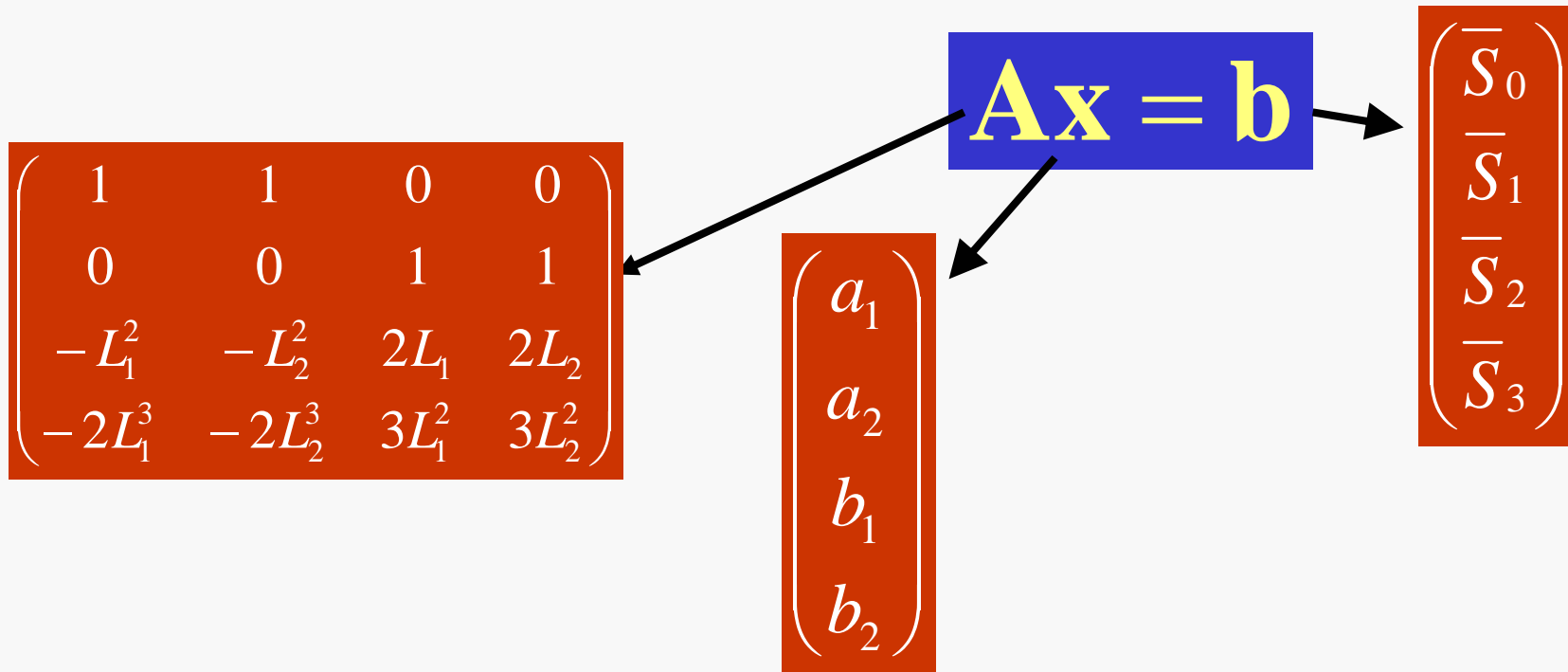
$$\varepsilon_{s\alpha} = k_v L_\alpha^3 \omega_\alpha \quad k_v: \text{volumetric shape factor}$$

- Transport equations for volume fractions and lengths:

$$\frac{\partial(\varepsilon_{s\alpha} \rho_{s\alpha})}{\partial t} + \nabla \cdot (\varepsilon_{s\alpha} \rho_{s\alpha} \mathbf{u}_{s\alpha}) = 3k_v \rho_{s\alpha} L_\alpha^2 b_\alpha - 2k_v \rho_{s\alpha} L_\alpha^3 a_\alpha$$

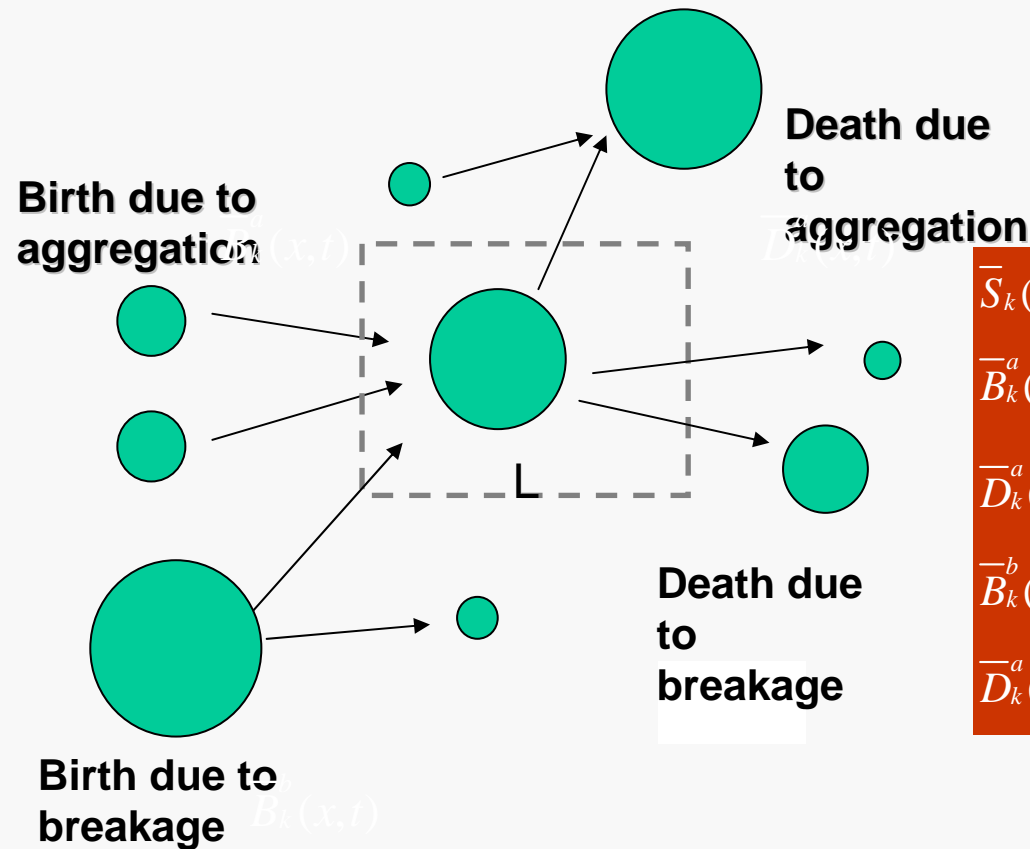
$$\frac{\partial(\varepsilon_{s\alpha} L_\alpha \rho_{s\alpha})}{\partial t} + \nabla \cdot (\varepsilon_{s\alpha} L_\alpha \rho_{s\alpha} \mathbf{u}_{s\alpha}) = 4k_v \rho_{s\alpha} L_\alpha^3 b_\alpha - 3k_v \rho_{s\alpha} L_\alpha^4 a_\alpha$$

DQMOM Source Terms



Matrix \mathbf{A} relates moments to weights and lengths
Source term \mathbf{x} is obtained by forcing moments to be exact

Aggregation and Breakage



$$\bar{S}_k(x,t) = \bar{B}_k^a(x,t) - \bar{D}_k^a(x,t) + \bar{B}_k^b(x,t) - \bar{D}_k^b(x,t)$$

$$\bar{B}_k^a(x,t) = \frac{1}{2} \int_0^{+\infty} n(\lambda; x,t) \int_0^{+\infty} \beta(u,\lambda) (u^3 + \lambda^3)^{k/3} n(u,x,t) du d\lambda$$

$$\bar{D}_k^a(x,t) = \int_0^{+\infty} L^k n(L; x,t) \int_0^{+\infty} \beta(L,\lambda) n(\lambda; x,t) d\lambda dL$$

$$\bar{B}_k^b(x,t) = \int_0^{+\infty} L^k \int_0^{+\infty} a(\lambda) b(L|\lambda) n(\lambda; x,t) d\lambda dL$$

$$\bar{D}_k^b(x,t) = \int_0^{+\infty} L^k a(L) n(L; x,t) dL$$

Apply DQMOM

$$\bar{S}_k(x,t) = \frac{1}{2} \sum_{i=1}^N \sum_{j=1}^N \omega_i \omega_j (L_i^3 + L_j^3)^{k/3} \beta_{ij} - \sum_{i=1}^N \sum_{j=1}^N \omega_i \omega_j L_i^k \beta_{ij} + \sum_{i=1}^N \omega_i a_i \bar{b}_i^{-(k)} - \sum_{i=1}^N \omega_i L_i^k a_i$$

Aggregation and Breakage Kernels

- Aggregation and breakage kernels are obtained from kinetic theory

Number of collisions:

$$N_{ij} = \pi \omega_i \omega_j \sigma_{ij}^3 g_{ij} \left[\frac{4}{\sigma_{ij}} \left(\frac{\theta_s}{\pi} \frac{m_i + m_j}{2m_i m_j} \right)^{\frac{1}{2}} - \frac{2}{3} (\nabla \cdot \mathbf{u}_s) \right]$$

Aggregation kernel:

Breakage kernel:

$$\beta_{ij} = \frac{N_{ij}}{\omega_i \omega_j} \psi_a$$

$$a_i = \sum_j \frac{N_{ij}}{\omega_i} \psi_b$$

Efficiencies (ψ_a and ψ_b) depend on temperature, particle size, etc.

PSD Effect on Fluidization

No
aggregation
and breakage



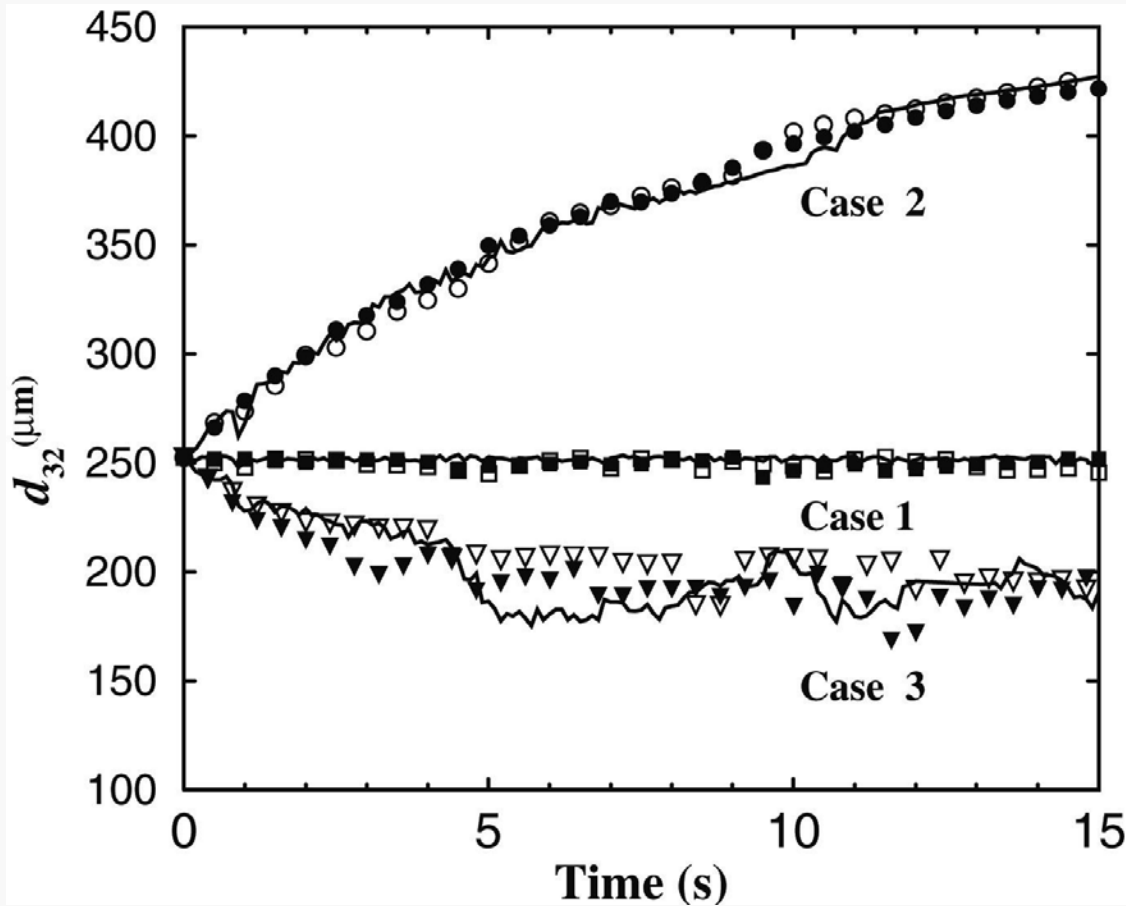
Breakage
dominant
average size
decreases,
FB expands



Aggregation
dominant
average size
increases,
FB defluidizes



Volume-Average Mean Diameter



Case 1

$$\beta = 0; a = 0$$

Case 2

$$\beta = 1 \times 10^{-5} \text{ m}^3 / \text{s};$$

$$a = 0.1 \text{ s}^{-1}$$

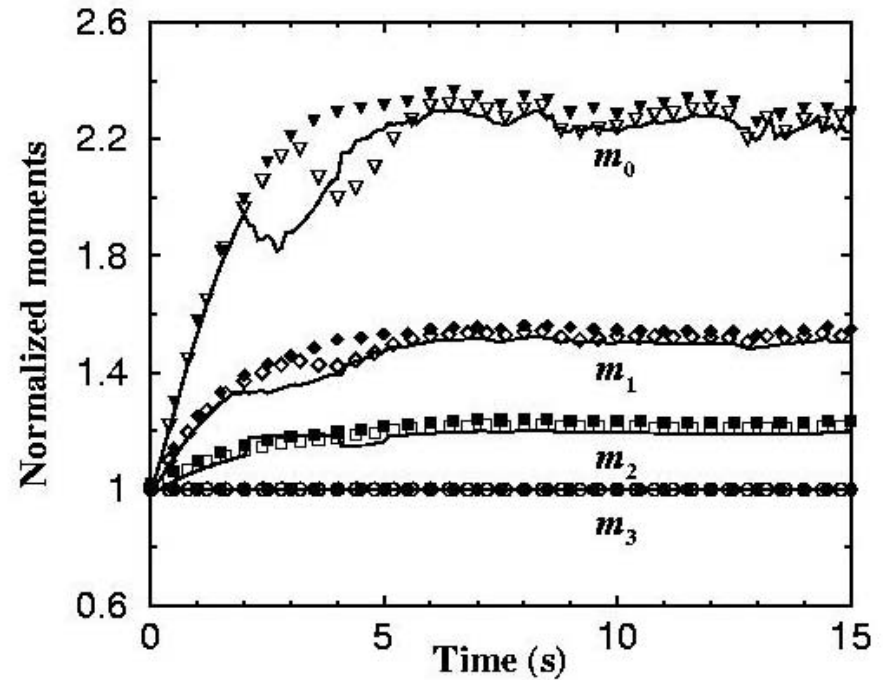
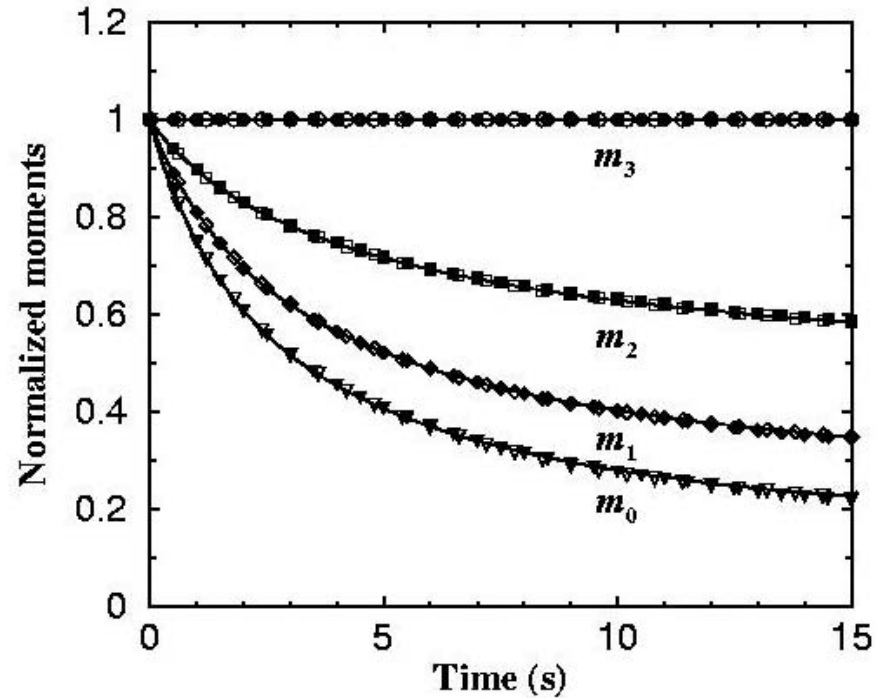
Case 3

$$\beta = 1 \times 10^{-5} \text{ m}^3 / \text{s};$$

$$a = 1 \text{ s}^{-1}$$

- $N = 2$ filled symbols
- $N = 3$ empty symbols
- $N = 4$ lines

Volume-Average Normalized Moments



$N = 2$ filled symbols
 $N = 3$ empty symbols
 $N = 4$ lines

$$m_k(\mathbf{x}, t) = \int_0^{+\infty} n(L; \mathbf{x}, t) L^k dL \approx \sum_{\alpha=1}^N \omega_{\alpha} L_{\alpha}^k$$

Extension to Energy/Species Balances

- Thermal energy balance

$$\varepsilon_{s\alpha} \rho_{s\alpha} C_{ps\alpha} \left(\frac{\partial T_{s\alpha}}{\partial t} + \mathbf{u}_{s\alpha} \cdot \nabla T_{s\alpha} \right) = -\nabla \cdot \mathbf{q}_{s\alpha} + H_{g\alpha} - \Delta H_{rs\alpha} \\ + k_v \rho_s \bar{L}_\alpha^3 C_{ps} c_{T,\alpha} - k_v \rho_s \bar{L}_\alpha^3 C_{ps} T_{s\alpha} a_\alpha$$



Changes due to aggregation and breakage
Multi-variate DQMOM

$$\Delta H_{rs\alpha} = \varepsilon_{rs\alpha} R_{rs\alpha} \Delta H_r$$

$$R_{rs\alpha} = -k_p [c^*] P_{rs\alpha}^m$$

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Two Open Problems

1. How to extend DQMOM to systems with unknown fluxes at boundaries in phase space?

Model problem: pure evaporation

$$\frac{\partial n}{\partial t} = \frac{\partial n}{\partial v} \implies \frac{dm_k}{dt} = -\delta_{k,0} n(0, t) - km_{k-1}$$

How can we estimate it?

Estimate flux in DQMOM variables, test with exact solutions:

Define vectors:

$$x_\alpha = w_\alpha v_\alpha / m_0$$

$$\dot{\mathbf{x}} = d\mathbf{x}/dt$$

Define "cross product":

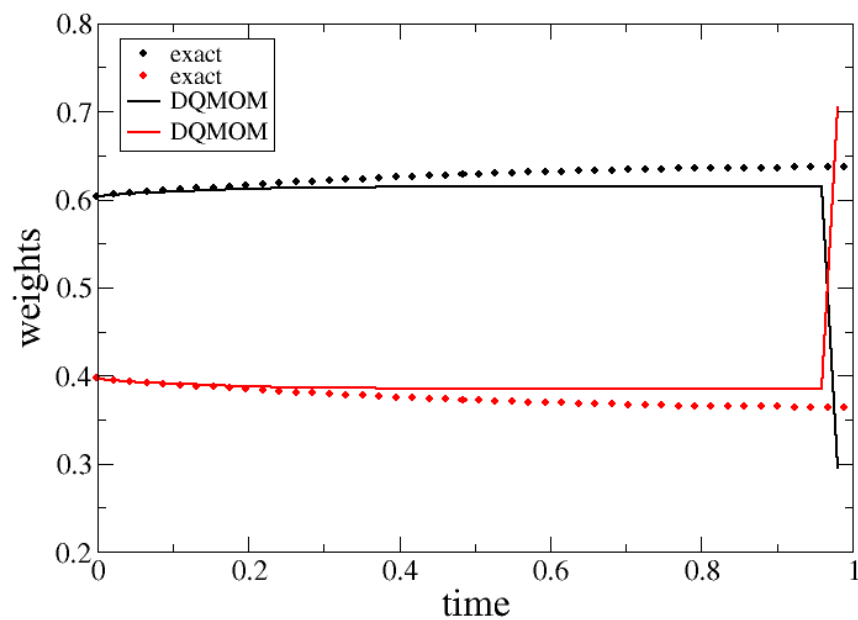
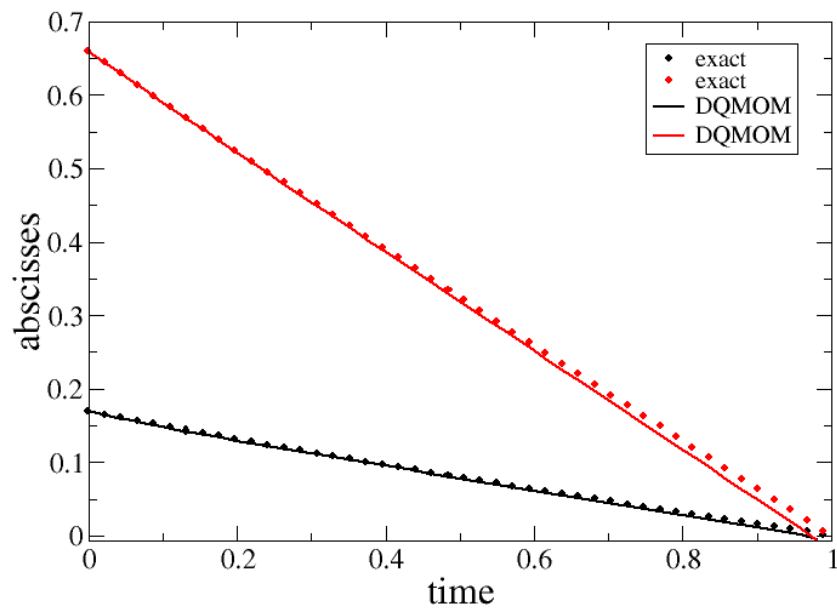
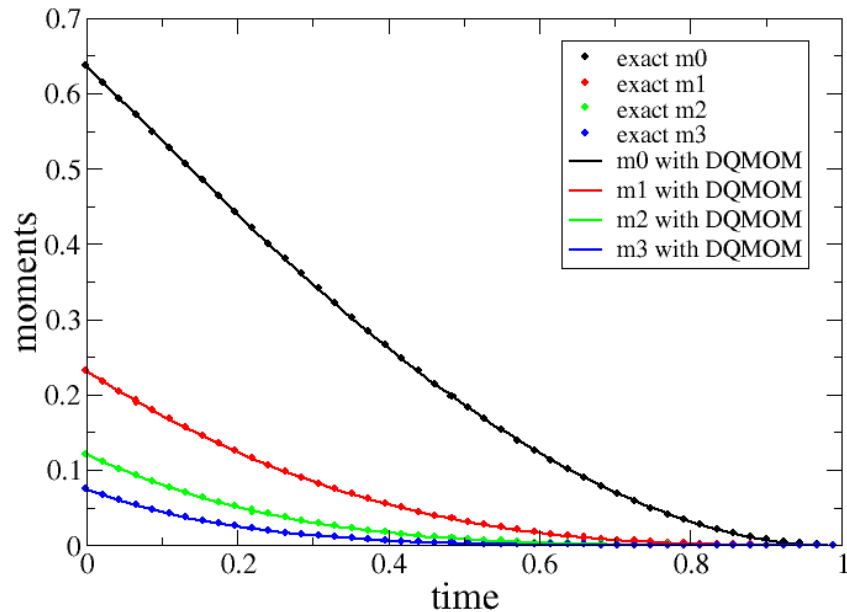
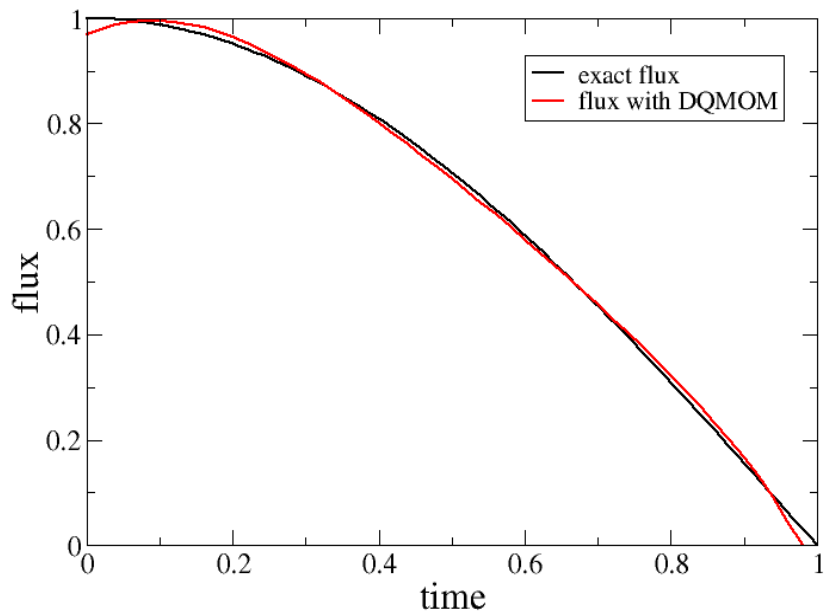
$$\mathbf{c} = \dot{\mathbf{x}} \times \mathbf{x}$$

Linear constraint: $\sum c_\alpha = 0$

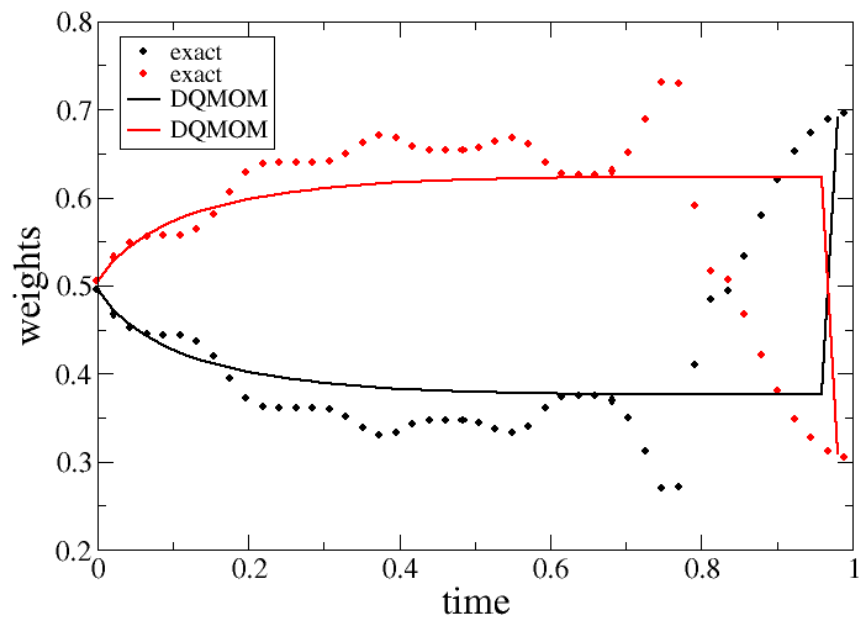
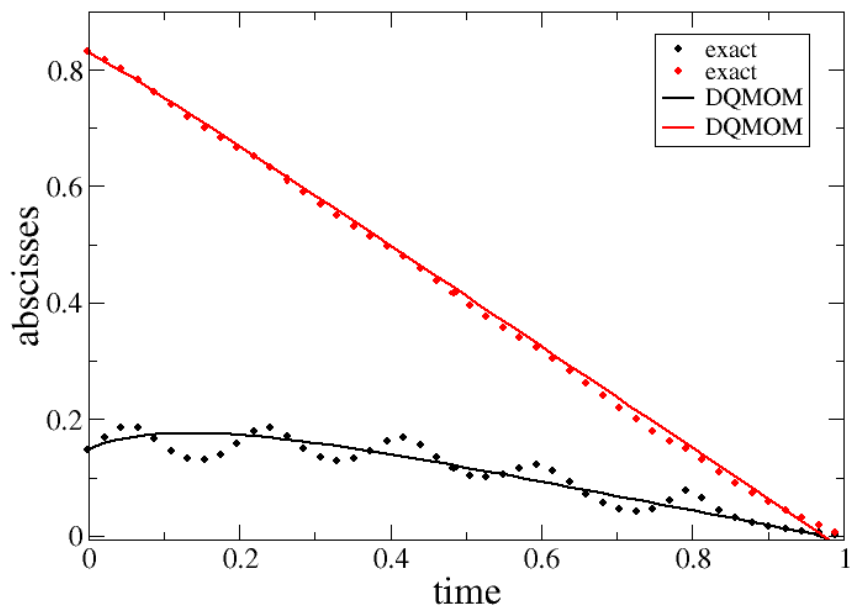
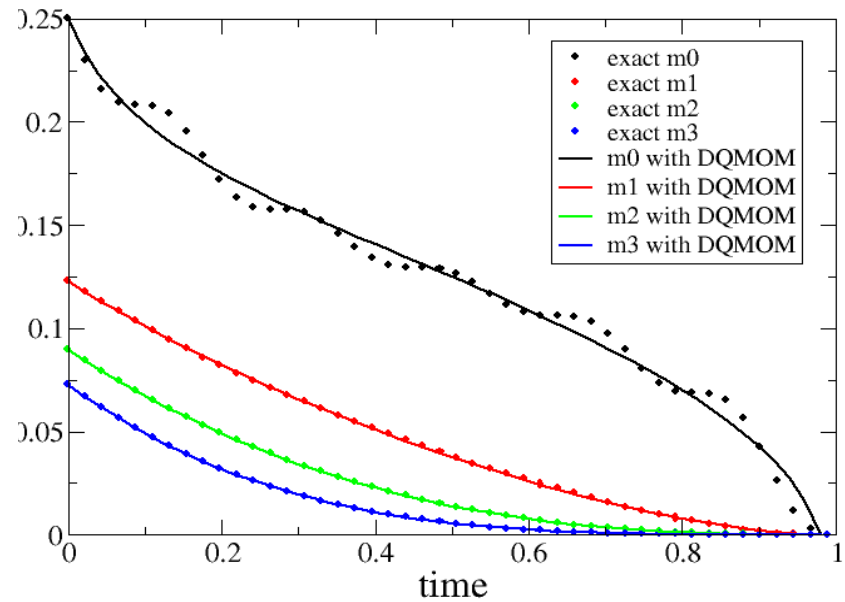
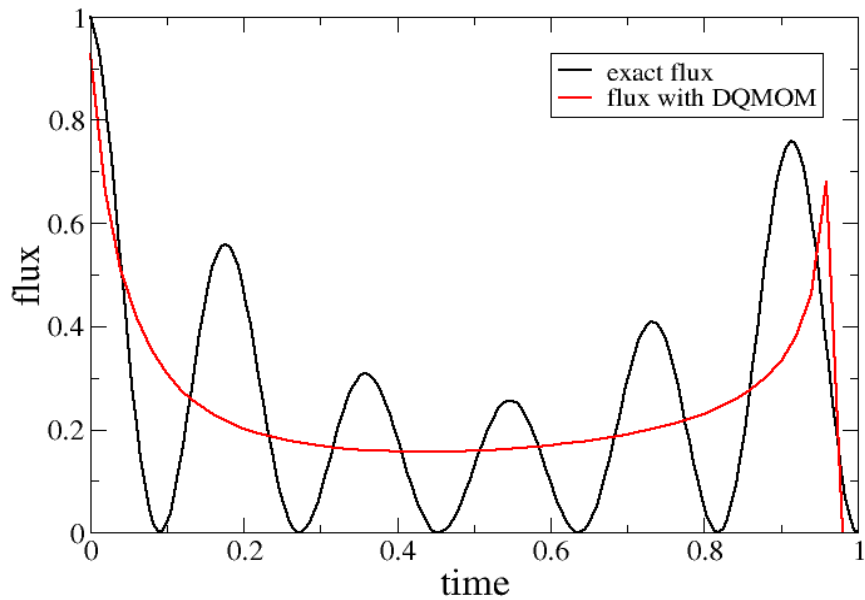
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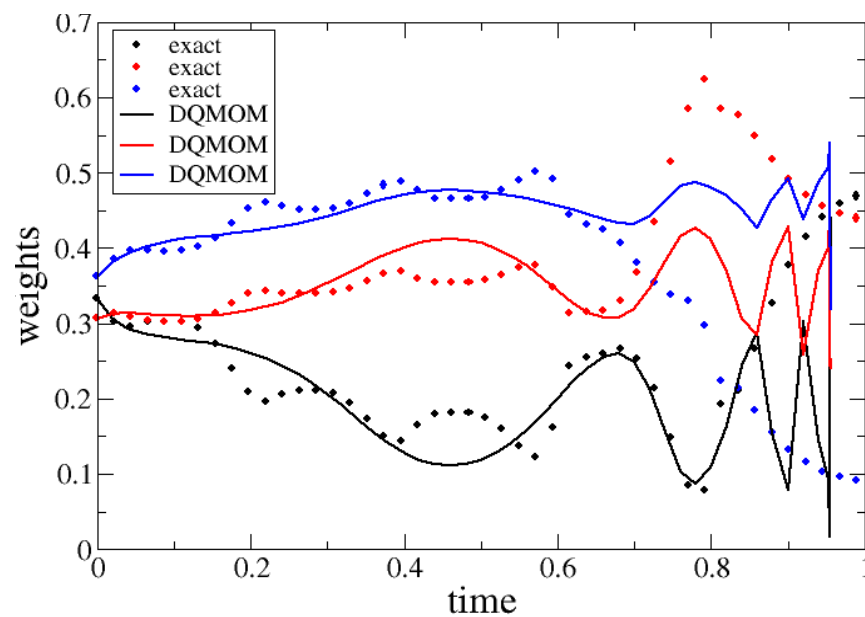
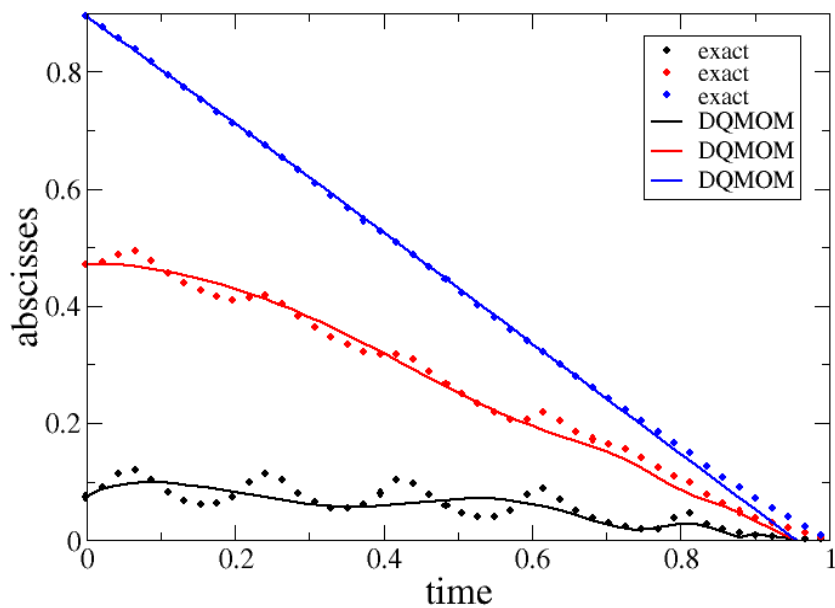
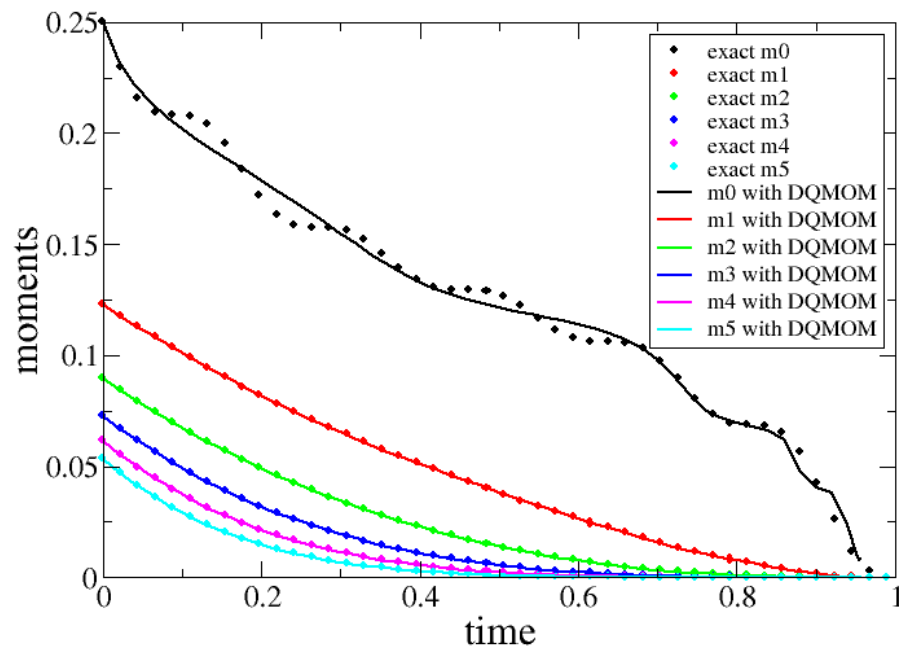
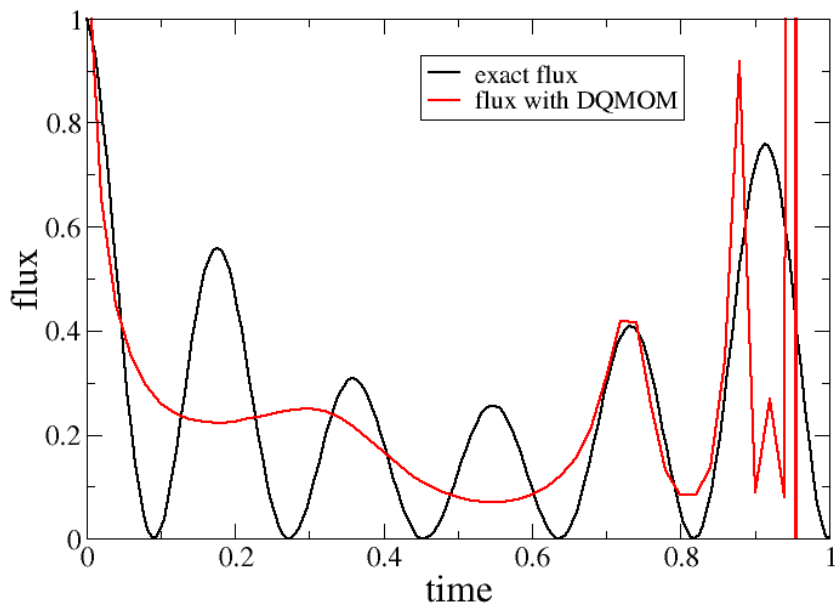
Simple case with monotone flux ($N = 2$):



Harder case with multimode flux ($N = 2$):



Harder case with $N = 3$:



Two Open Problems

2. What is “best” choice of moments for multivariate DQMOM?

Model problem: homogeneous aggregation

$$\frac{dw_n}{dt} = a_n$$

$$\frac{dw_n v_n}{dt} = b_n$$

$$\frac{dw_n a_n}{dt} = c_n$$



Aggregation

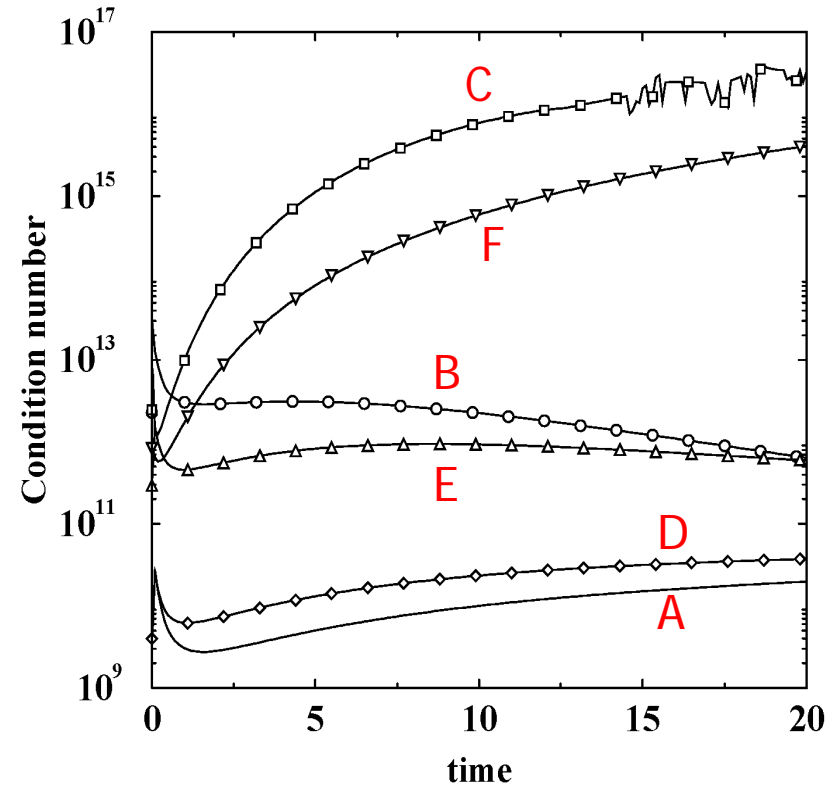


Aggregation + sintering

$$\langle v^k a^l \rangle$$

Moments (mass $k=1, l=0$; area $k=0, l=1$)

- Choice of moments affects the condition of matrix



	Set A4		Set B4		Set C4		Set D4		Set E4		Set F4	
	k	l	k	l	k	l	k	l	k	l	k	l
1	0	0	0	0	0	0	0	0	0	0	0	0
2	1/3	0	1/3	0	1/3	1/3	1/3	0	0	1/3	1/4	0
3	2/3	0	2/3	0	2/3	2/3	2/3	0	0	2/3	1/3	0
4	1	0	1	0	1	1	1	0	0	1	1/2	0
5	4/3	0	4/3	0	4/3	4/3	4/3	0	0	4/3	1	0
6	5/3	0	5/3	0	5/3	5/3	5/3	0	0	5/3	2	0
7	2	0	2	0	2	2	2	0	0	2	3	0
8	7/3	0	7/3	0	7/3	7/3	7/3	0	0	7/3	4	0
9	0	1/3	0	1/3	2/3	1/3	0	1/3	1/3	0	0	1/4
10	0	2/3	0	1	1	2/3	2/3	1/3	2/3	0	0	1/3
11	0	1	0	5/3	4/3	1	4/3	1/3	1	0	0	1/2
12	0	4/3	0	7/3	5/3	4/3	2	1/3	4/3	0	0	1

All choices yield nearly same weights and abscissas
Choose moments with lowest condition number?

Another example: Williams' Spray Equation

$$\partial_t f + \mathbf{u} \cdot \partial_{\mathbf{x}} f + \partial_v (R_v f) + \partial_{\mathbf{u}} \cdot (\mathbf{F} f) = \Gamma$$

$f(v, \mathbf{u}; \mathbf{x}, t)$ = volume, velocity number density function

R_v = evaporation rate

\mathbf{F} = drag force

$\Gamma = Q^- + Q^+ =$ coalescence operator

$$Q^- = - \int \int B(|\mathbf{u} - \mathbf{u}^*|, v, v^*) f(v, \mathbf{u}) f(v^*, \mathbf{u}^*) dv^* d\mathbf{u}^*$$

$$Q^+ = \frac{1}{2} \int \int B(|\mathbf{u}^\diamond - \mathbf{u}^*|, v^\diamond, v^*) f(v^\diamond, \mathbf{u}^\diamond) f(v^*, \mathbf{u}^*) J dv^* d\mathbf{u}^*$$

Coefficients depend on choice of $5N$ moments:

$$\langle v^k u_1^l u_2^m u_3^p \rangle$$

Condition number of \mathbf{A} depends on choice of k, l, m, p

In general, \mathbf{A} matrix will become singular if $1 < l + m + p$

Choose $l, m, p = (0,1)$ and vary k to yield $5N$ distinct moments

Number: $(k, l, m, p) = 0$

Mass: $k = 1, (l, m, p) = 0$

X-Mom: $k = 1, l = 1$ Y-Mom: $k = 1, m = 1$ Z-Mom: $k = 1, p = 1$

Is there a general method for choosing moments?